I-Sheet Part #INS-2802104 Rev.6

Ford Fender Flares (Swing Door Rear)
Set of 2

Fender Flare Components and Hardware:

1. 
Rear Fender Flare

2. 
ET1-0002,
Edge Trim Tool

3. 
SW1-0066,
#8 x 5/8” Phillips
PH Drill Screw

4. 
GP1-0022,
Small Wiper Style
Edge Trim

Components and Hardware:

1. Front Fender Flare..... (2)
2. Edge Trim Tool..... (1)
3. Drill Screw ..... (12)
4. Wiper Style Edge Trim..... (150”)

Tools for Installation:

- Drill
- 7/64” Drill bit
- Utility knife
- Optional: heat gun, putty knife

Ford Fender Flares

PRIOR TO INSTALLATION

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A. Husky® only approves installing the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.

B. Fit: Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).

C. Painting: (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.

D. Performance: Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.

E. Exhaust System: Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)

F. Metal Protection: All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.

G. Decals: Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

H. Care & Cleaning: Husky® fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Husky® is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

3 YEAR LIMITED WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Ford Fender Flares

Accent and Side Molding Modifications

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A. Remove accent moldings from around all wheel openings (if so equipped).

B. Remove factory flares and/or mud flaps from all wheel openings (if so equipped).

On vehicles equipped with body side moldings that interfere with flare attachment, it will be necessary to modify either the moldings or flares.

Option 1: Modifying the side molding

A. Place flare into wheel well opening and mark a line across molding where flare intersects. Remove flare.

B. Rubber or vinyl moldings can be cut on the vehicle. Warm molding with a heat gun or a hair dryer. Carefully slide a flexible wide blade putty knife between the molding and the sheet metal; this will act as a shield to prevent cutting paint.

C. Make cut with a SHARP utility knife. NOTE: BACK ANGLE CUT on the long side of the marked line. This will match flare angle and leave material if another cut is necessary. Metal moldings must be removed from vehicle for cutting.

Option 2: Modifying the flare

A. Place flare into wheel well opening and mark flare where side molding intersects

B. Remove flare and mark thickness of molding into flare. Trim (cut, file, or grind) flare on marked line. You may want to drill (use bit supplied) a hole at corners and trim to them. This will give the cut a smooth, more finished look.

Edge Trim Installation

3

A. Peel two to three inches of red vinyl backing away from Edge Trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

B. Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.

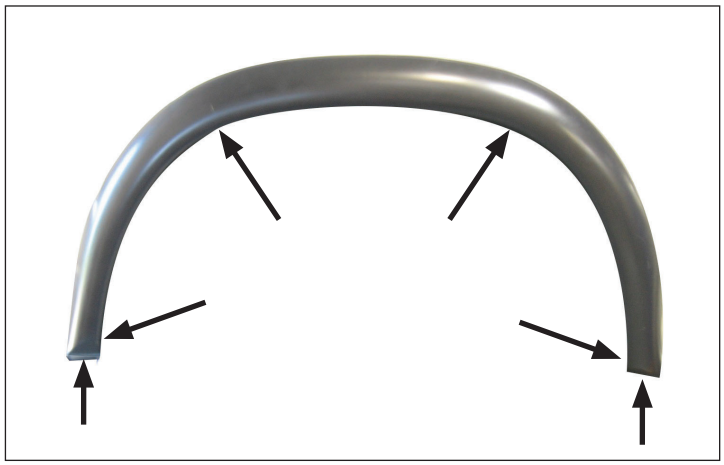


Ford Fender Flares

Rear Flare Installation Procedures (Passenger's Side):

4

Using the dimples in the flare as a guide, predrill (6) locations with a 7/64" drill.

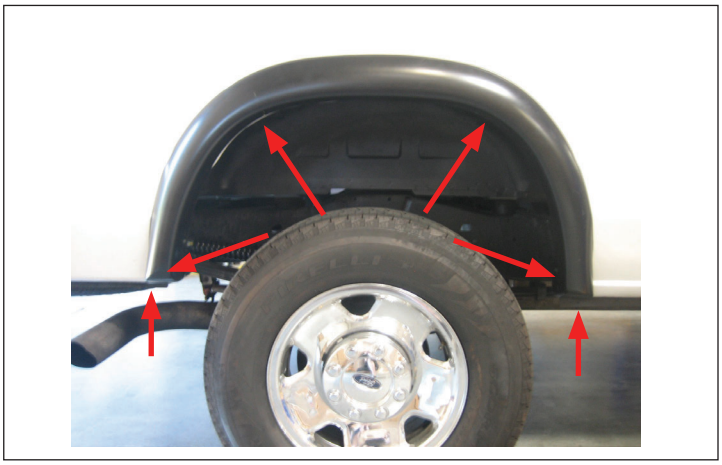


5

Position flare on fender.

Using the predrilled holes as a guide, apply moderate pressure to the flare and install (6) drill screws through the flare and into the sheet metal.

Repeat for opposite side.



Care and Cleaning

• Wash only with mild soap & dry with a clean cloth.

The material that your product is made from can be recycled. Please also consider recycling the packaging that your product came in.

Congratulations!

We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

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