

**Fits: 2020 Polaris RZR PRO XP Turbo Crew**  
**31-32" Tires - Trail**  
**0-3000ft Elevation**

(3-15-2023)

**ITEMS INCLUDED:**

Drive Spring - Maroon  
Driven Spring - White  
Drive Belt - 1202 Series  
Weights - W21PROPROA 0-4-3-3 (Pre-Loaded)  
Helix - H90X  
FIX2 Shims  
Instructions

**TOOLS NEEDED:**

Floor jack & safety stands  
Drive clutch puller  
Driven clutch compression tool  
3/8" metric socket set  
7/8" socket 1/2"  
15mm  
Torx #50 and #60  
Allen Wrench set  
Polaris Belt removal Tool  
Misc. normal shop tools

**Make sure that you compare year/model on instruction sheet to the unit you have.**  
**Do Not attempt this install w/o proper tools or damage to clutches & injury could occur.**  
**Do Not attempt this install if you are not qualified. Injury could occur.**  
**Inspect Drive/Driven clutch faces before you install kit. Repair/Replace as necessary.**

**Need help with your installation?**



sales@superatv.com



www.superatv.com



1-855-743-3427



8:00am - 8:00pm EST M-Th  
8:00am - 7:00pm EST Friday  
9:00am - 2:00pm EST Saturday

**Read instructions and view illustrations before beginning.**

*Thank You*

*For Choosing*

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Remove left rear shock guard – (3) Torx #25 screws.

Loosen two 5/16" clamps holding air intake tube on clutch cover and remove tube.

Remove clutch cover screws (8) with 8mm socket.

Remove clutch cover.

Remove drive clutch retaining bolt using long extension and Torx T60 socket. (raising rear of machine and removing lower L.R. shock bolt allowing shock to swing rearward out of way and securing can allow better access.)

Once drive clutch retaining bolt is removed the outer(moveable) sheave, it can be removed as an assembly by rocking sheave and pulling outward. Be careful not to drop clutch spacer (may be in sheave or still on clutch shaft).

If outer drive sheave will not come off clutch shaft then remove entire drive clutch using clutch puller and 7/8" socket, hand thread puller to start after removing outer drive clutch post. Watch for washers that may fall when removing post. OEM Clutch retaining bolt torque spec is 140ft-lbs. so clutch is on there.

Remove driven clutch retaining bolt(15mm). Count Washers and shims for reassembly ours had 5 thin shims under thick washer. Adding or removing the thin shims will affect clutch/belt alignment and shifting.

Remove clutches and belt from machine.

Mark x's on drive clutch cover, and sheaves to match spider X for reassembly.

Install drive clutch on compression tool and tighten cage to clutch outer cover.

Remove drive clutch cover bolts (6).

Clean/wipe/blow dust from drive clutch assembly.

Scuff sheaves with scotch-brite pad and wipe with contact cleaner on a rag.

Install supplied adjustable weights in drive clutch.\*\*\***WEIGHTS ARE PRE-LOADED\*\*\***

Install supplied **Maroon** spring in drive clutch.

Install cover aligning X on cover to X on clutch spider.

Compress cover/spring and install bolts and torque to 9ft-lbs

Mark x's on the two driven sheaves prior to separating to aid in reassembly.

Secondary clutch can now be separated by twisting and spreading sheaves.

Clean/wipe/blow dust from driven clutch assembly.

Scuff sheaves with scotch brite pad and wipe with contact cleaner on a rag.

Install driven clutch sheave with helix attached (helix down) on compression tool.

Tighten 1 1/8" Socket onto clutch.

Remove 3 torx screws (#50).

Release pressure on spring and remove spring.

Install supplied helix.

Install supplied **White** driven spring in clutch.

Tighten large socket against rear of sheave. Align holes and reinstall Torx Bolts torque to 32ft-lbs.

Install driven clutch assembly on unit.

Install retainer bolt and finger tighten to hold clutch assembly on shaft.

Install Polaris belt tool & tighten so that belt slides down into driven clutch.

Install drive belt on driven clutch with part numbers so that you can read them.

Install drive clutch thru belt and onto engine stub shaft, or simply slide outer sheave onto shaft if separated.

Tighten driven clutch bolt to 43ft-lbs. factory spec.

Install drive clutch bolt and torque to 96ft-lbs. back off a half turn and re-torque to 140ft-lbs.

**Verify that all items have been properly installed & properly torqued.**

**POSSIBLE ISSUE: Checking Transmission Alignment:** Start unit without cover on. Shift between gears. If it is hard to shift, you may need to add FIX2 Shims in secondary behind thick driven bolt washer to move drive belt in so it is centered or not touching outer sheave face. If touching inner sheave contact Polaris Dealer for Alignment. Engagement should be 2000-2200rpm after initial engagement.

Top rpm should be 8200-8400 under full throttle, normal operating conditions.

**Re-torque drive clutch/driven clutch bolts to proper Polaris specs after 100 miles of operation.**

Failure to do so could cause future damage to clutches or injury to operator.

If you have any problems/questions on this kit **contact us by email** SUPERATV.COM

**TECH TIPS:**

1. Contact SuperATV if you add larger/heavier tires as this changes the clutch calibration.
2. Drain water out of clutch cover after washing unit or driving thru deep water before operating. as this could cause a flat spot/damage belt and wear the drive clutch causing a clutch face Groove/damage.
3. Clean clutches at least once a season for normal maintenance.
4. Under Severe conditions such as MUD BOG riding/racing, clean clutches daily.
5. Do not install partial kit as kit was designed to work correctly using all enclosed items.
6. Donot mix other company's parts with kit as this could cause damage/improper operation.

**Torque Specs:** Companies change specs so verify any/all bolt tightening specs by checking with your BRP dealer, service manual, owners manual.