

# Clutch Rebuilt Kit



Cover Bushing



Sheave Bushing

**Tools shown in instructions are not included**

### Liability Statement

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SuperATV® will warranty only parts provided by SuperATV®. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by SuperATV®. SuperATV® parts and products are not warranted if item was not installed properly, misused, or modified.

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The Buyer is responsible to fully understand the capability and limitations of his/her vehicle according to manufacturer specifications, warnings and instructions and agrees to hold SuperATV® harmless from any damage resulting from failure to adhere to such specifications, warnings and/ or instructions. The Buyer is also responsible to obey all applicable federal, state, and local laws and ordinances when operating his/her vehicle while using this product, and the Buyer agrees to hold SuperATV® harmless from any violation thereof.

### Need help with your installation?



sales@superatv.com



www.superatv.com



1-855-743-3427



8:00am - 8:00pm EST M-Th  
8:00am - 7:00pm EST Friday  
9:00am - 2:00pm EST Saturday

**Read instructions and view illustrations before beginning.**

*Thank You*

*For Choosing*

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- Place Clutch onto Clutch Compression Tool.
- Use a permanent marker and mark Cover, Spider, and both sheaves as shown.



**Marks to be inline when reassembling**

- Compress Clutch and remove screws from Cover.



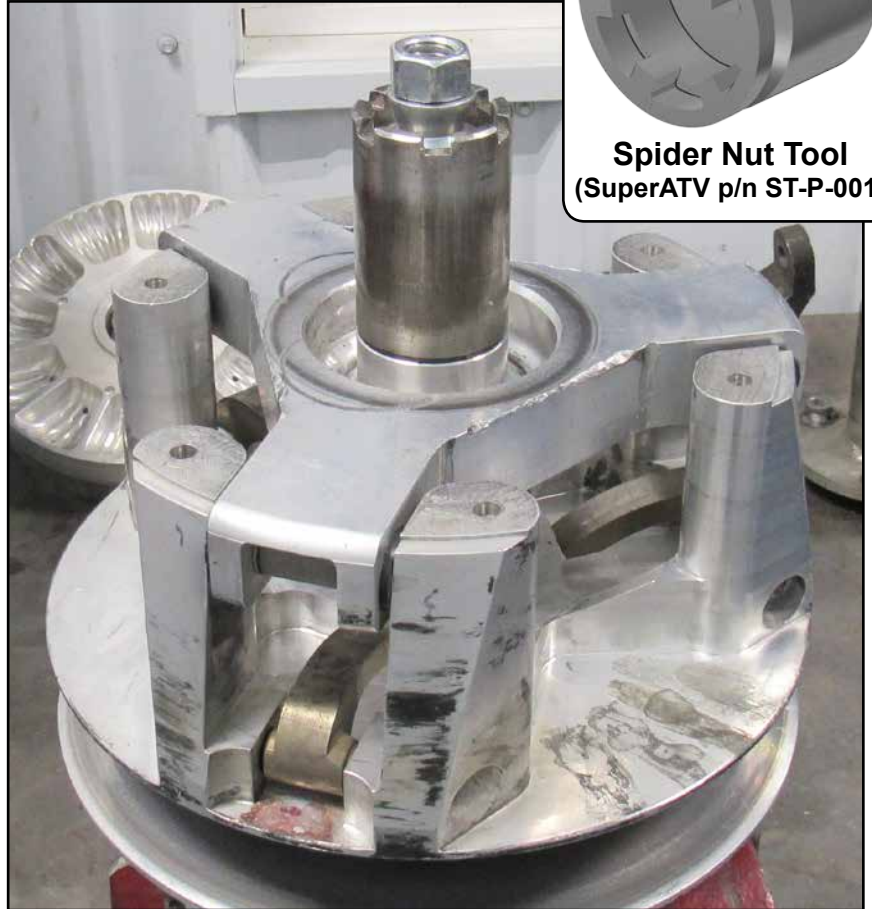
**Torque screws to 90 in/lbs when reinstalling**

- Remove Cover and Spring.

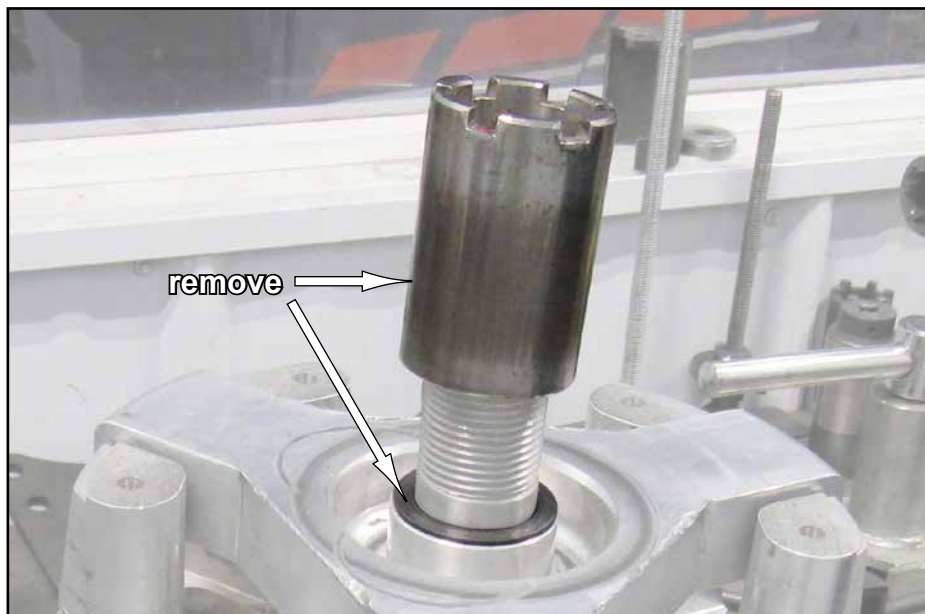




- Install Clutch onto Clutch Holder.
- Install Spider Nut Tool to Spider Nut.



- Remove Spider Nut and Washer.



**Torque Spider and nut to 220 ft/lbs when reinstalling**

- Install Spider Removal Tool and remove.



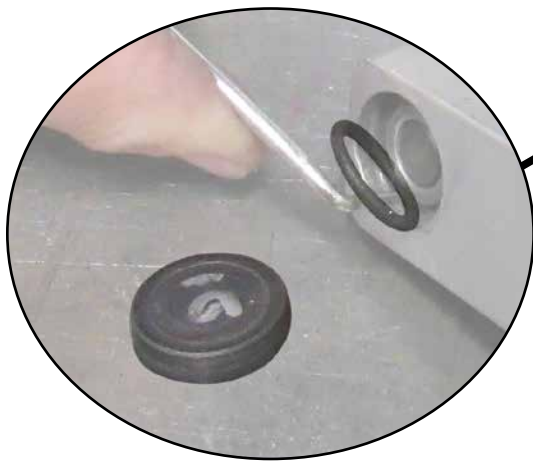
- Place Moveable Sheave/Spider assembly and Stationary Sheave onto workbench.



- Lift Moveable Sheave up and off Spider.



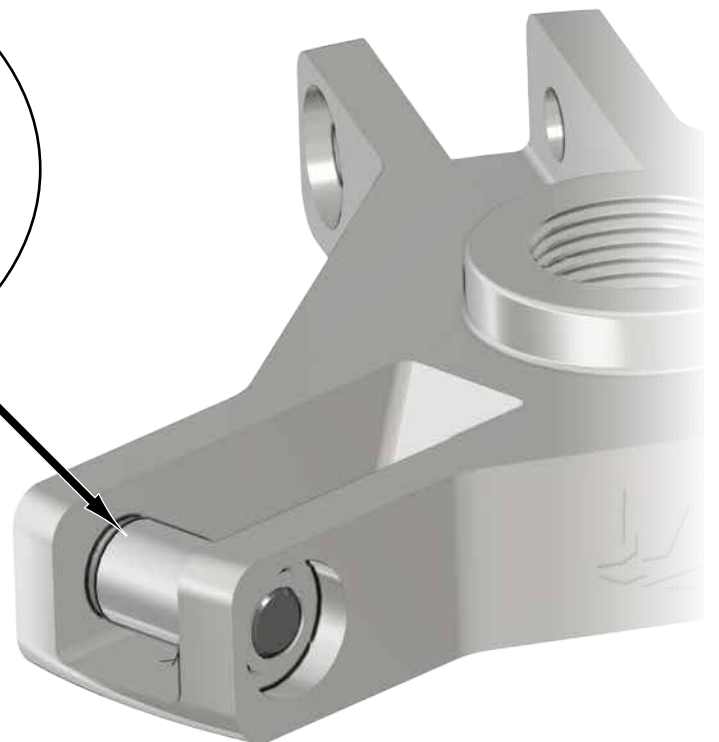
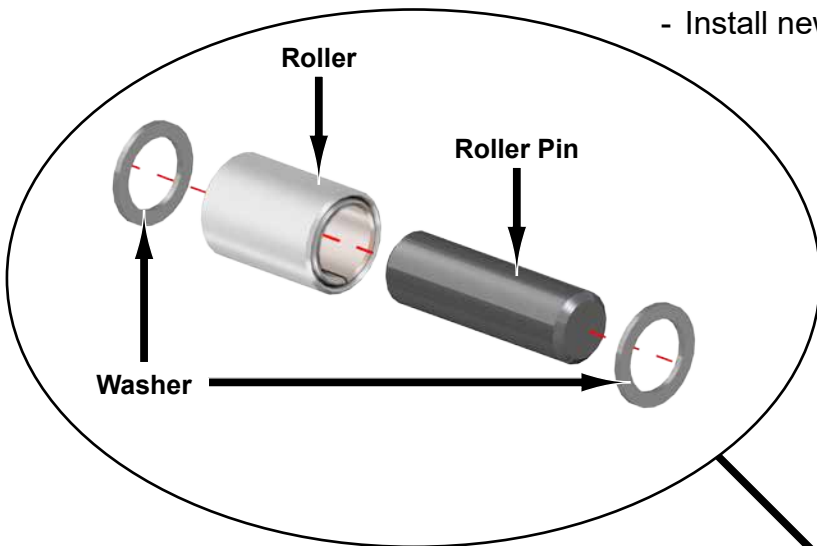
- Remove Buttons and O-Rings from Spider.



- Press Roller Pins from Spider and remove Washers and Rollers.



- Install new Roller Pins, Rollers, and Washers.



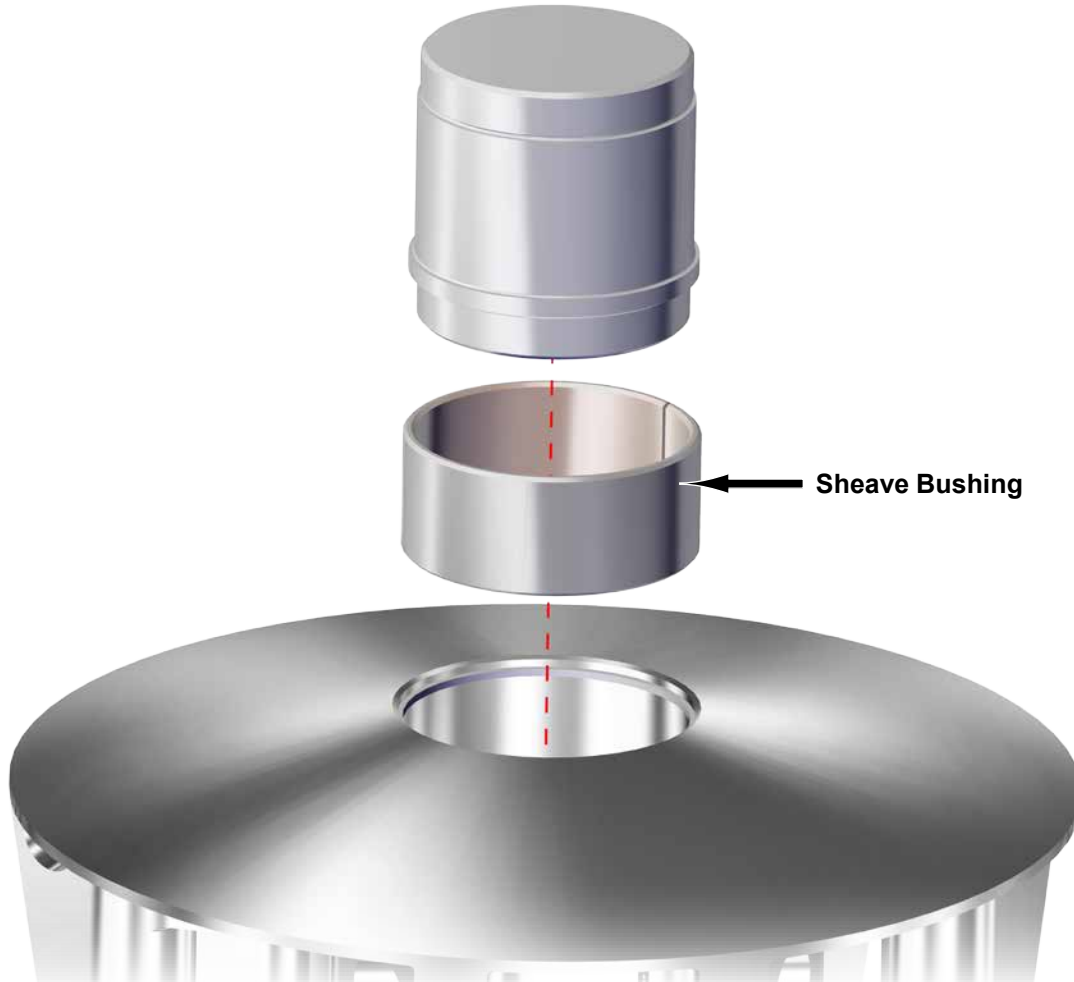
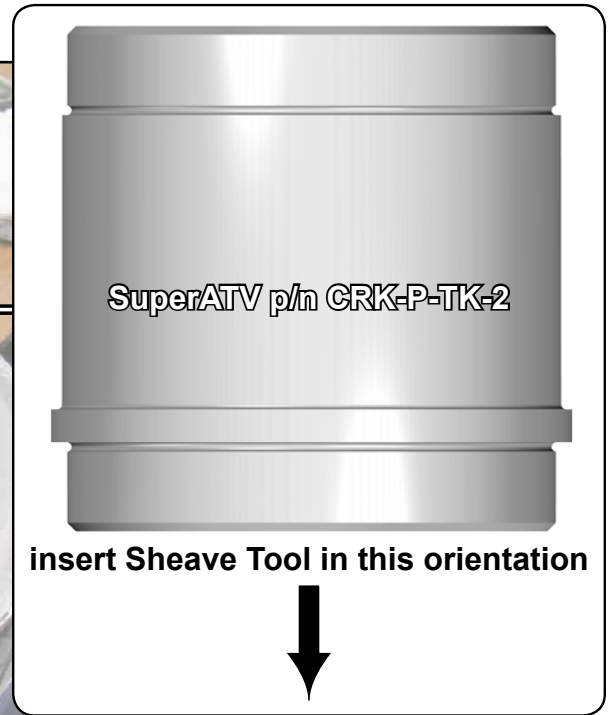
- Remove Snap Ring from Moveable Sheave.



- Place Sheave Tool into Moveable Sheave and press out Bushing.



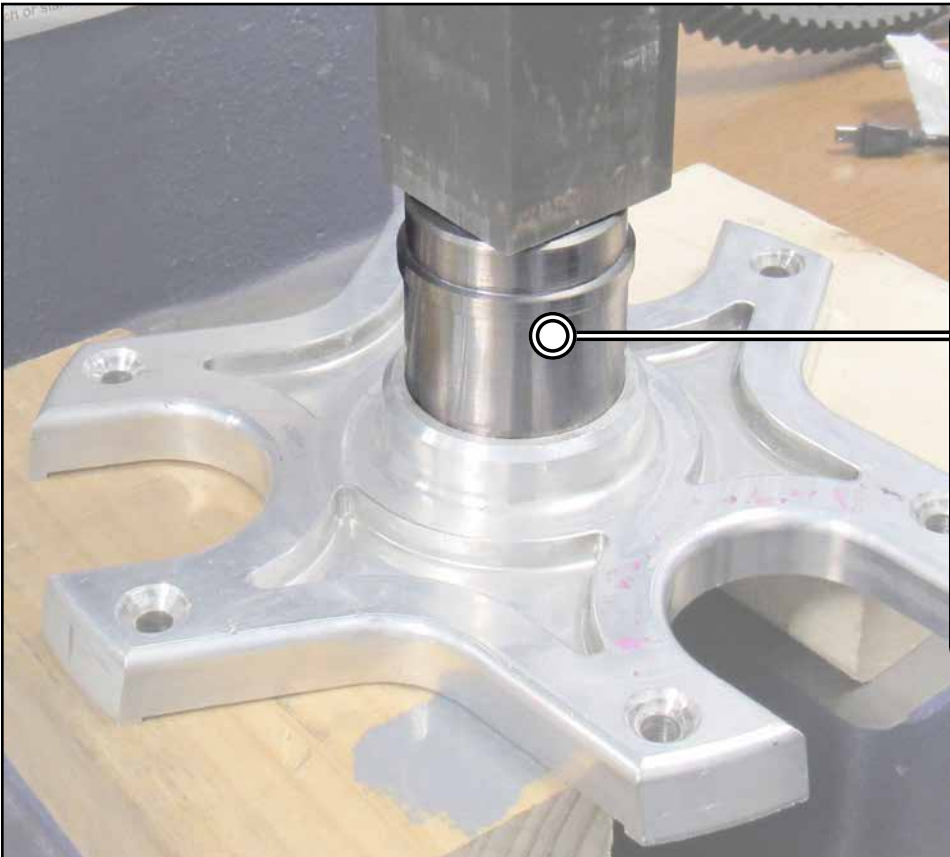
- Flip Moveable Sheave, install new Bushing, and place Sheave Tool as shown.
- Press Bushing into place.



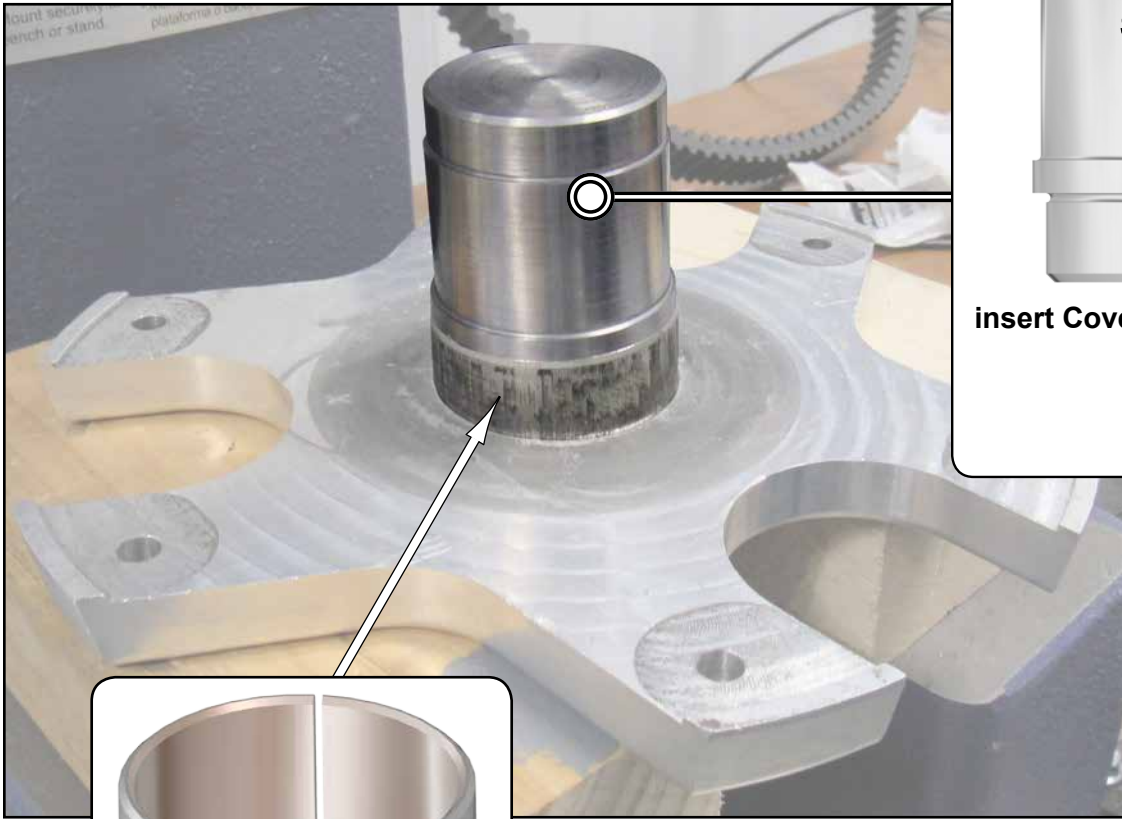
- Remove Snap Ring from Cover.

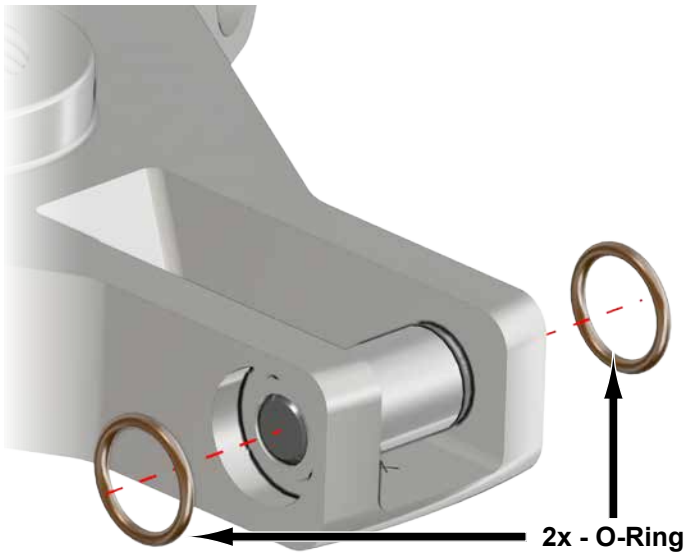


- Place Cover Tool into Cover and press out Bushing.

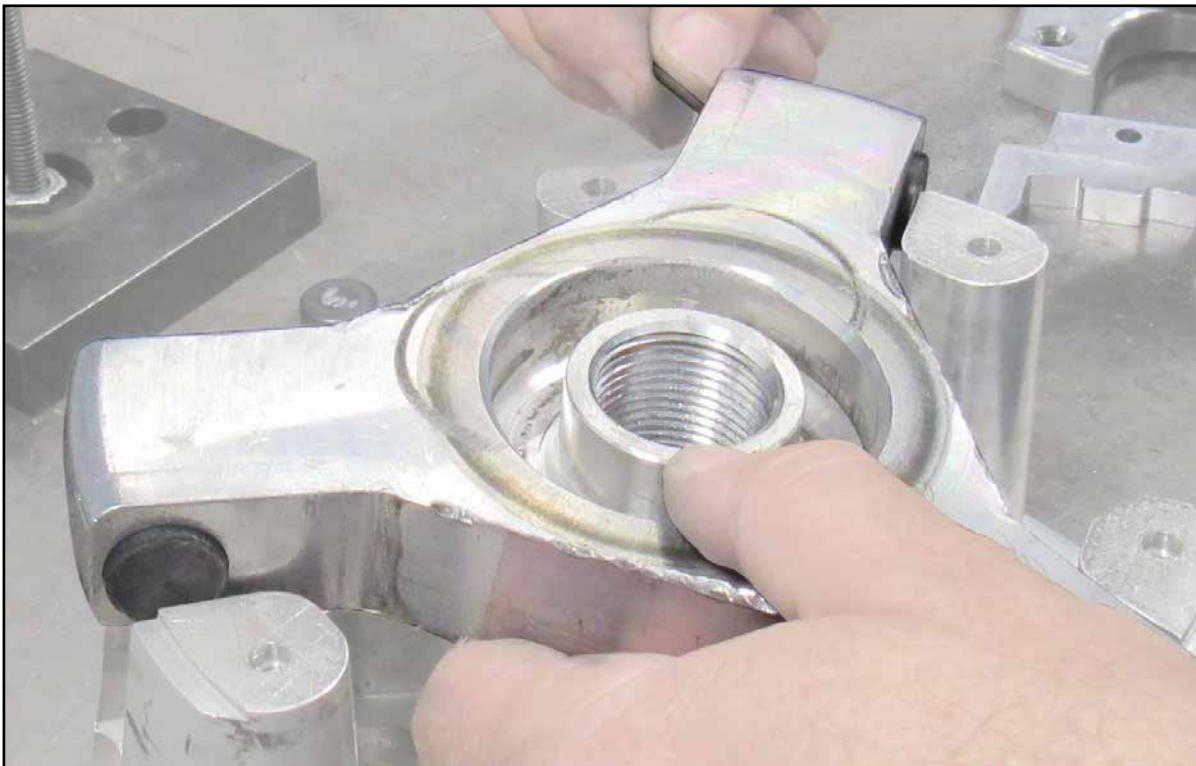
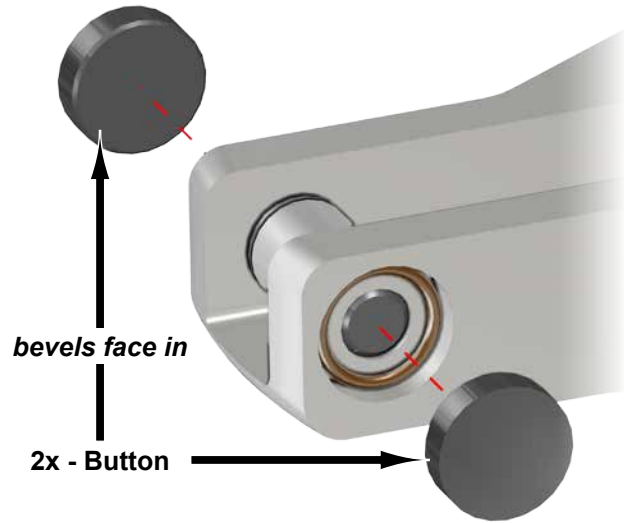


- Flip Cover, install new Bushing, and place Cover Tool as shown.
- Press Cover Bushing into place.





- Reinstall O-Rings and Buttons to Spider.
- To help keep components from falling out, slide Spider into place after each set of O-Rings and Bushings is installed.



- Place Spider into Moveable Sheave and reverse removal steps to reassemble Clutch components.