



2753 Michigan Road • Madison, Indiana 47250 • 855-743-3427

INSTALLATION INSTRUCTIONS

Polaris Calibration Kit

**Fits: 2016-2018 Polaris RZR XP-4 1000
Sand Dune Stock Tires
0-3000ft Elevation**

(3/23/2023)

ITEMS INCLUDED:

Drive Spring - Brown
Driven Spring - Red
Drive Belt
Weights - WEDGEZZ 80
Helix - 2016
Decals
Instructions

TOOLS NEEDED:

Floor jack & safety stands
Drive clutch puller
Driven clutch compression tool
3/8" metric socket set
7/8" socket 1/2"
26mm or 1" socket 1/2"
15mm socket
Torx set
Allen set
Misc. normal shop tools

**Make sure that you compare year/model on instruction sheet to the unit you have.
Do Not attempt this install w/o proper tools or damage to clutches & injury could occur.
Do Not attempt this install if you are not qualified. Injury could occur.
Inspect Drive/Driven clutch faces before you install kit. Repair/Replace, as necessary.**

Need help with your installation?



sales@superatv.com



www.superatv.com



1-855-743-3427



8:00am - 8:00pm EST M-Th
8:00am - 7:00pm EST Friday
9:00am - 2:00pm EST Saturday

Read instructions and view illustrations before beginning.

Thank You

For Choosing



Remove shock black bottom protector #25 torx.
Remove air tube using 8mm & 10mm socket.
Remove clutch cover screws (8) with 8mm socket.
Remove drive clutch retainer bolt (7/8" socket).
Remove drive clutch using clutch puller. Hand thread to get started.
Use 26mm or 1" socket on puller. OEM torque spec is 96lbs so clutch is on there.
Remove driven clutch bolt (15mm socket)
Remove clutches/belt from machine.
Remove drive clutch cover bolts (6).
Clean/wipe/blow dust from drive clutch assembly.
Wipe faces of clutch sheaves with contact cleaner on a rag.
Install supplied weights in drive clutch.
Install supplied **Brown** spring in clutch.
Install cover aligning X on cover to X on clutch spider.
Compress cover/spring and install bolts and torque to 10lbs.
Clean/wipe/blow dust from driven clutch assembly.
Install driven clutch sheave compression tool.
Tighten tool cage slightly against flat area.
Mark X on clutch for alignment.
Remove 4 torx screws (#25). Slight heat will help.
Remove helix.
Release pressure on spring and remove spring.
Install supplied **Red** driven spring in clutch.
Install helix lining up installing machine roller area around rollers. Non-machined area lines up with inside clutch raised area.
Tighten tool cage slightly against flat area. Align holes.
Install driven clutch assembly on unit. Put slight film of grease on inner round shaft for easier install.
Install retainer bolt and finger tighten to hold clutch assembly on shaft.
Install drive belt on driven clutch with part numbers so that you can read them.
Install drive clutch thru belt and onto engine stub shaft.
Tighten driven clutch bolt to factory spec 40lbs.
Install drive clutch bolt and torque to 96lbs.

Verify that all items have been properly installed & properly torqued.

POSSIBLE ISSUE: Checking Transmission Alignment: Start unit without cover on. Shift between gears. If it is hard to shift contact your dealer for transmission alignment. This is an underlying problem from the factory when it was assembled.

Install clutch cover.

After verifying that all items have been properly installed/torqued start engine.

Engagement should be 2-2200rpm after initial engagement.

Top rpm should be 81-8300rpm under full throttle, normal operating conditions.

Re-torque drive clutch/driven clutch bolts to proper Polaris specs after 100 miles of operation.

Failure to do so could cause future damage to clutches or injury to operator.

If you have any problems/questions on this kit **contact us by email** at SUPERATV.COM

TECH TIPS:

1. Contact SuperATV if you add larger/heavier tires as this changes the clutch calibration.
2. Drain water out of clutch cover after washing unit or driving thru deep water before operating. as this could cause a flat spot/damage belt and wear the drive clutch causing a clutch face Groove/damage.
3. Clean clutches at least once a season for normal maintenance.
4. Under Severe conditions such as MUD BOG riding/racing, clean clutches daily.
5. Do not install partial kit as kit was designed to workcorrectly using all enclosed items.
6. Do not mix other company's parts with kit as this could cause damage/improper operation.

Torque Specs: Companies change specs so verify any/all bolt tightening specs by checking with your BRP dealer, servicemanual, owners manual,or Polaris Industries