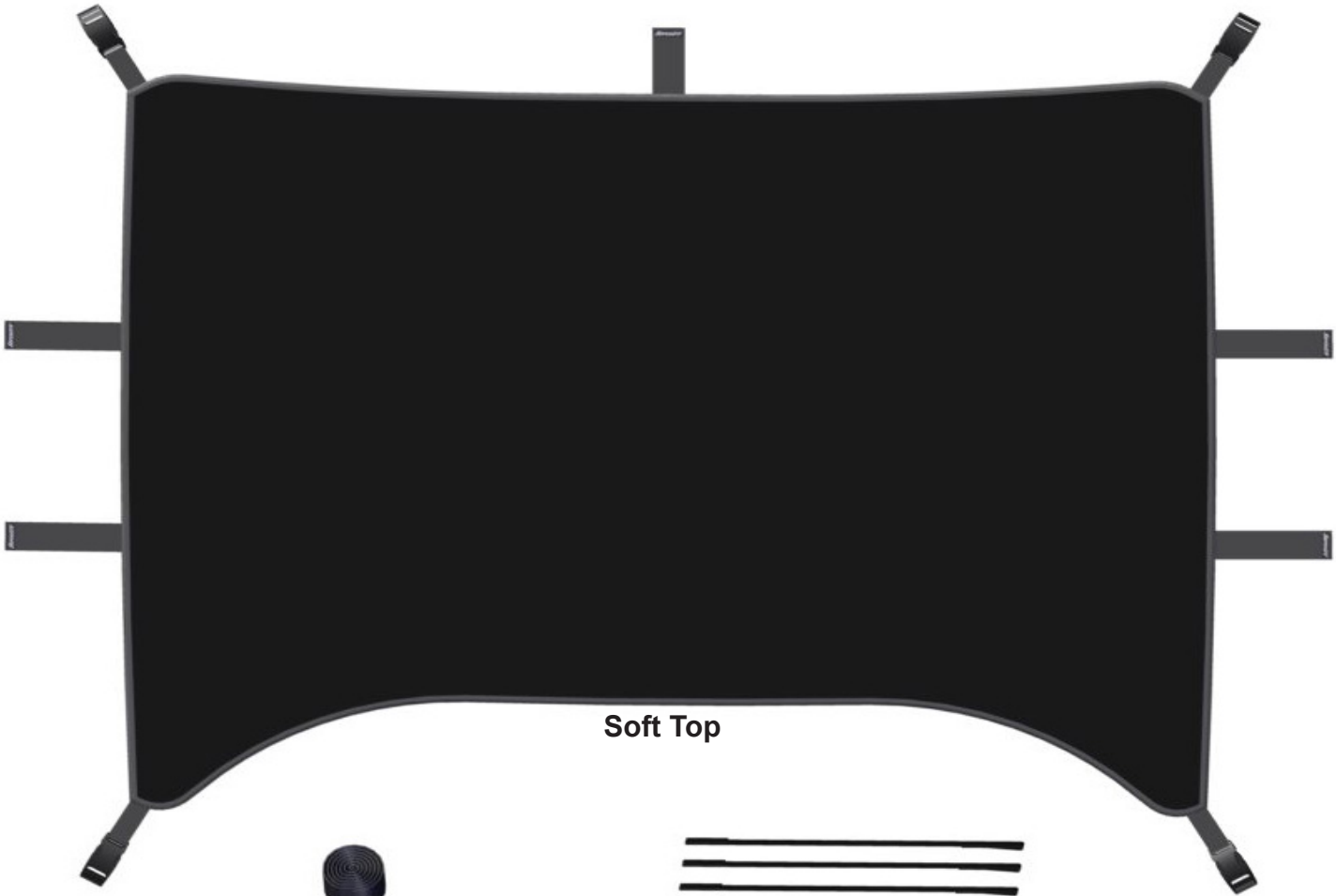
2753 Michigan Road · Madison, Indiana 47250
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INSTALLATION INSTRUCTIONS

Soft Enclosure Roof: SER-CA-X3



Soft Top

Adhesive Hook Tape (1pc)

Webbing Tether Straps



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1.The first thing you need to do is install the Adhesive Hook Tape to the framing for the top to attach to.

NOTE: If you **DO NOT HAVE** a windsheild, then you will put the Hook Tape onto the frame bar as shown in **Fig.1**. Since this vehicle already has a windshield, this photo shows it with the windsheild in front of the tape. But you would apply it right on the bar if you have NO windshield.
See **Fig.1**.



Fig.1

2.If you **DO HAVE** a windshield, like the one in Fig.1, then in order for the top to attach properly, you would then need to apply the Hook Tape directly to the outside of the windshield itself so that the top can attach to it in the same place.
See **Fig.2**.



Fig.2

3.Then apply the Hook Tape to the side bars in the locations shown in **Fig.3**. Do this to both Left and Right sides of the vehicle.



Fig.3

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4. After the Hook tape is installed, now find the Webbing Tether Straps. You have (4) of them in your kit, one for each corner of the roof. Notice that the loops on each end of the straps are different in size. One smaller one and one Larger one. See **Fig.4**. You will attach these to the frame bars right below the gussets.



Fig.4

5. Wrap the **SMALL END** around the side rail starting from the inside and feeding it out as shown in **Fig.5**.



Fig.5

6. Now feed the larger loop thru the smaller loop and pull thru wrapping it around the bar. See **Fig.6-7**.



Fig.6

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7. Pull the tether tightly thru the smaller loop so that the strap looks like the one in **Fig.7**.



Fig.7

8. Now find the plastic clip that goes on the end of the strap and thread the strap thru the clip as shown in **Fig.8**.



Fig.8

9. Then feed it back down thru the clip and pull tight. Adjustments to the tension can be made later after the roof is clipped onto all the clips. See **Fig.9a-9b**. Repeat for opposite side in front.



Fig.9a



Fig.9b

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10. For the rear corners, wrap the two rear tether straps behind the gusset as shown in **Fig.10**. Install the Clips to the straps the same way you did for the front ones. The Passenger Rear corner is shown here. Repeat the same for Driver's Side. See **Fig.10**.



Fig.10

~ Top Installation With NO Side Windows ~

11. Now, you are ready to put the top on the machine. So throw it up there and center it on top evenly from side to side and front to back. Be sure the side straps on the top are out to the side and clips are out as shown in **Fig.11**.



Fig.11

NOTE: Make sure that the side edges of the top are approx in the center or middle of the top rail as shown in Fig.11-12.

12. Notice the Center Line of the rail in **Fig.12** and how the top edge meets that center line. Once aligned, the wrap the side straps around the rail and repeat for the opposite side stretching it tight. See **Fig.12-13**.

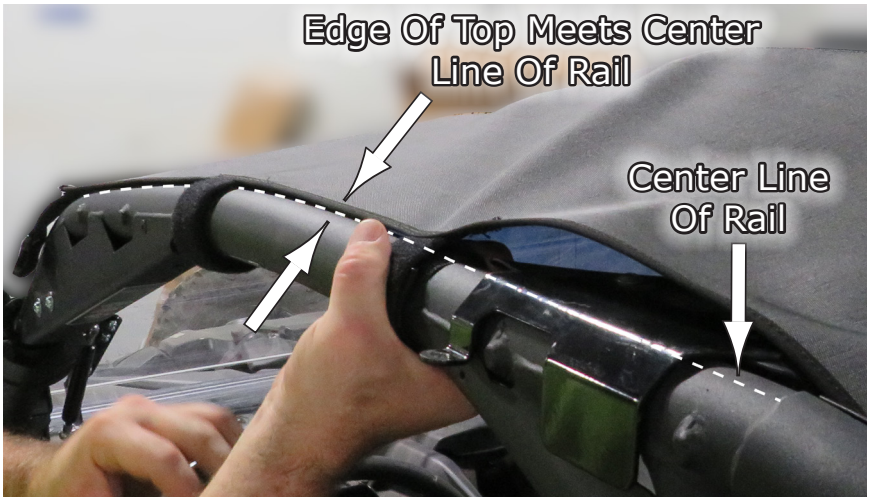


Fig.12

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13. **Fig.13** Shows the side straps wrapped on the rail.

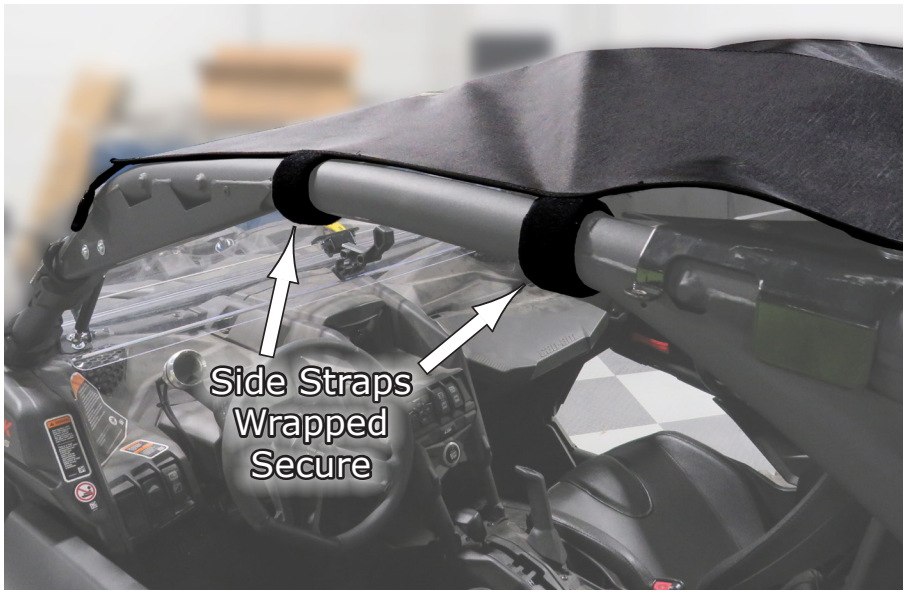


Fig.13

14. After Side straps are wrapped, then wrap the one rear strap to the rail as shown in **Fig.14**.

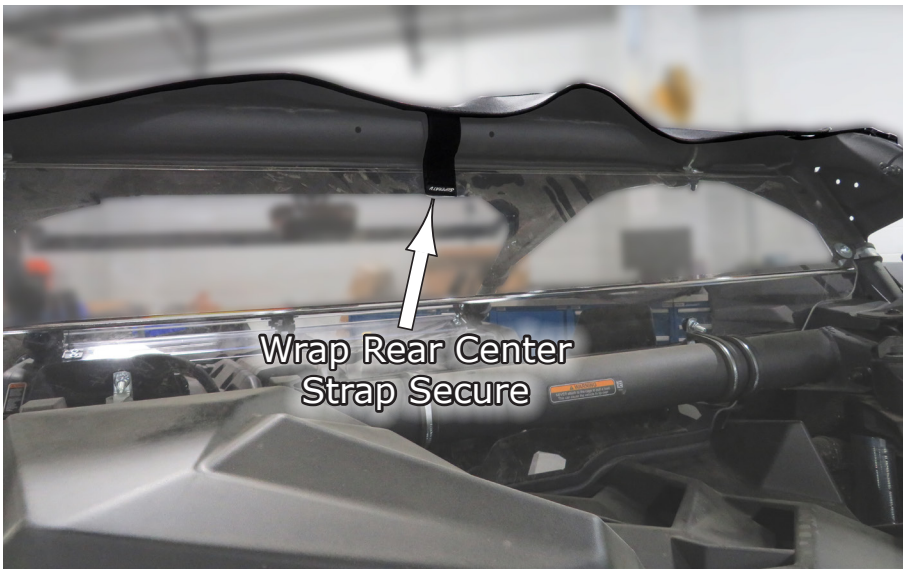


Fig.14

15. Then you can now attach and tighten the corner clip straps. Pull the strap along the outside of the rail at about 45° angle so that it uses the rail as support to tighten against. Clip to the top strap and pull snug. You will want to clip all four corners first, then adjusting the tension on each corner as to pull out any wrinkles in the top. See **Fig.15**.

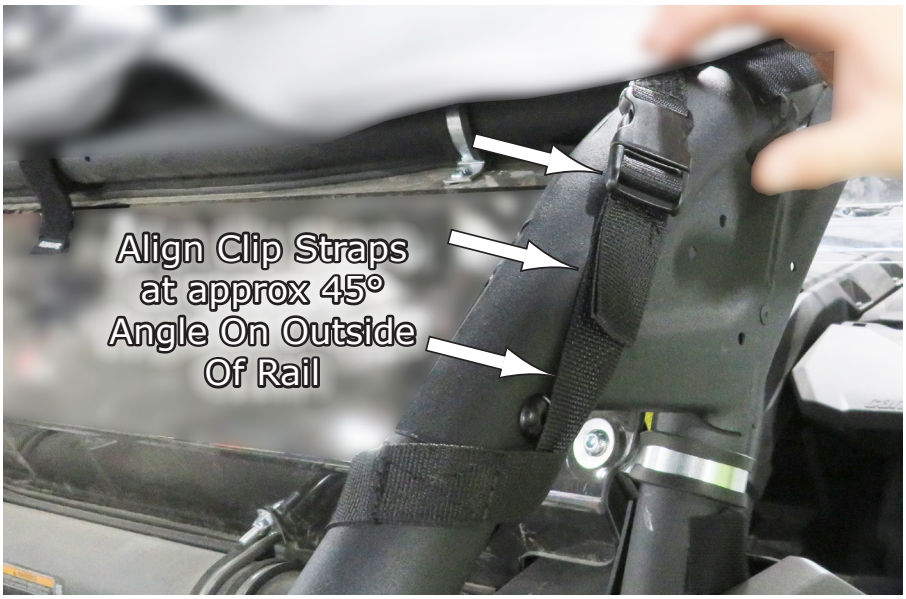


Fig.15

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~ Top Installation “WITH” Side Windows ~

16. If you are installing the top and you **DO HAVE** soft side windows, you will need to make a small modification to the windows in order for the top to secure properly. Since the windows have Hook & Loop that attaches to the top rails to secure it there, you will need to cut a small slit or cut out a notch in that Hook & Loop so that the straps from the Top can still wrap around the top side rails securely. See **Fig.16**.



Fig.16



17.To do this, lay out the top strap across the top rail to mark where you need to cut, then cut a slit or cut out a notch so that the top strap can go through that and still wrap around the top side rail to secure it tightly. Repeat for opposite side. See **Fig.17**.

Fig.17

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18. **Fig.18** shows the top straps running through the slits cut in the window Hook & Loop and wrapped around the rail to secure the top.



Fig.18

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