



## **INSTALLATION INSTRUCTIONS**

### **2020 JEEP GLADIATOR 4WD**

### **3" SPACER KIT**

**FTS24240**

**NOTE:** TO ORDER WEARABLE REPLACEMENT COMPONENTS DO NOT USE PART NUMBERS SHOWN ON THIS INSTRUCTION SHEET. GO TO FABTECH WEBSITE AND LOOK UP WEARABLE REPLACEMENT PARTS TO FIND THE PROPER PART NUMBER TO ORDER.

**Fabtech Motorsports** | 4331 Eucalyptus Ave. Chino, CA 91710

**Tech Line:** 909-597-7800 | **Fax:** 909-597-7185 | **Web:** [www.fabtechmotorsports.com](http://www.fabtechmotorsports.com)

<b>FTS24240 JEEP GLADIATOR 3" SPACER SYSTEM</b>		
2	FT1599-2-4	REAR SWAY BAR LINK
2	FT50164	FRONT BUMPSTOP SPACER
2	FT50261BK	FRONT SWAY BAR LINK (7.94")
2	FT50400BK	FRONT COIL SPACER (D&P)
2	FT50750	REAR COIL SPACER
1	FT50761	HARDWARE KIT
1	FT50762	HARDWARE SUBASSEMBLY
2	FT50770	REAR BUMPSTOP BRACKET

<b>FT50762 HARDWARE SUBASSEMBLY</b>		
8	FT1004	HALF BUSHING (REAR END LINK)
1	FT50048	5/8 HOURGLASS BUSHING (FRONT END LINK)
1	FT24240i	INSTRUCTIONS
12	FT404739	SLEEVE 12MM
2	FT50060	FRONT BUMPSTOP NUT TAB
1	FT50592	SLEEVE 1.000 X .563 X 1.400 (TRACK BAR)
4	FT50593	FRONT UPPER SHOCK SPACER (STEALTH ONLY)
1	FTAS12	STICKER FT BLUE 10X4
1	FTAS16	DRIVER WARNING DECAL
1	FTLUBE	URETHANE LUBE PACKET
1	FTREGCARD	REGISTRATION CARD

<b>FT50761 - HARDWARE KIT</b>		<b>LOCATION</b>
6	M12-1.50 X 70MM HEX BOLT	SWAY BAR LINKS
6	12MM FLAT WASHER	
4	12 MM LARGE OD WASHER	
4	M12-1.50 C-LOCK NUT	
2	7/16"-14 x 1-1/4" BOLT	FRONT COIL SPACER
2	7/16"-14 C-LOCK NUT	
4	7/16" SAE FLAT WASHER	
2	1/2"-13 x 3-1/2" BOLT	FRONT BUMPSTOP
4	1/2" SPLIT LOCK WASHER	
2	3/8-16 X 1-1/4" HEX BOLT	6
6	3/8" WASHER	
4	3/8-16 NYLOCK NUT	
4	5/16-18 x 1" BOLT	REAR BUMPSTOP
8	5/16" SAE FLAT WASHER	
4	5/16-18 C-LOCK NUT	
2	5/16-18 SELF TAP BOLT	
1	THREAD LOCKING COMPOUND	

## - TOOL LIST -

### **Required Tools (Not Included)**

Basic Hand Tools  
Floor Jack  
Jack Stands  
Assorted Metric and S.A.E sockets, and Allen wrenches  
Torque Wrench  
Die Grinder w/ Cutoff Wheel or Sawzall

## - PRE-INSTALLATION NOTES -

For technical assistance call: **909-597-7800** or e-mail: **info@fabtechmotorsports.com**

### **READ THIS BEFORE YOU BEGIN INSTALLATION -**

Check all parts to the parts list above before beginning installation. If any parts are missing contact Fabtech at 909-597-7800 and a replacement part will be sent to you immediately.

Read all instructions thoroughly from start to finish before beginning the installation. If these instructions are not properly followed severe frame, driveline and / or suspension damage may occur.

Check your local city and state laws prior to the installation of this system for legality. Do not install if not legal in your area.

Prior to the installation of this suspension system perform a front end alignment and record. Do not install this system if the vehicle alignment is not within factory specifications. Check for frame and suspension damage prior to installation.

The installation of this suspension system should be performed by two professional mechanics.

This suspension must be installed with Fabtech shock absorbers.

Installation of all fasteners requires the use of provided thread locking compound with proper torque values as indicated throughout the installation. Apply thread locking compound upon the final torque of the fastener.

**WARNING-** Installation of this system will alter the center of gravity of the vehicle and may increase roll over as compared to stock.

Vehicles that receive oversized tires should check ball joints, uniballs, tie rods ends, pitman arm and idler arm every 2500-5000 miles for wear and replace as needed.

Verify differential fluid is at manufactures recommended level prior to kit installation. Installation of the kit will reposition the differential and the fill plug hole may be in a different position. (For example, if the manufacture recommends 3 quarts of fluid, make sure the diff has 3 quarts of fluid). Check your specific manual for correct amount of fluid.

### **FOOTNOTES -**

- Fits 6 CYL. models only

# - INSTRUCTIONS -

## FRONT SUSPENSION

1. Disconnect the negative terminal on the battery. Jack up the front end of the truck and support the frame rails with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!** Remove the front tires.
2. On both the Driver and Passenger side, unbolt the front brake line brackets from the frame and the link arm. Save all hardware. **SEE FIGURES 1-2** On the driver side unclip the differential breather hose from the frame coil bucket. **SEE FIGURE 3**



FIGURE 1 - STEP 2



FIGURE 2 - STEP 2



FIGURE 3 - STEP 2

3. Unbolt and remove both driver and passenger side brake line brackets from the axle spring perch. **SEE FIGURE 4**



FIGURE 4 - STEP 3

4. Unplug the front diff locker harnesses from the axle **(RUBICON MODELS ONLY)** **SEE FIGURES 5-6**

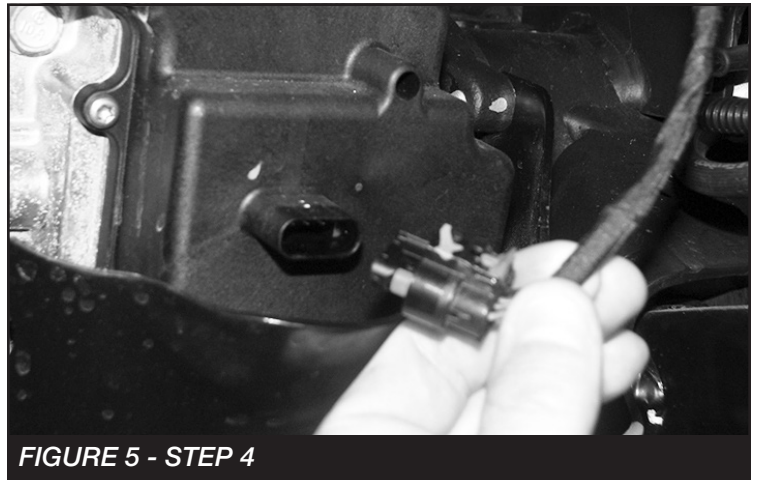
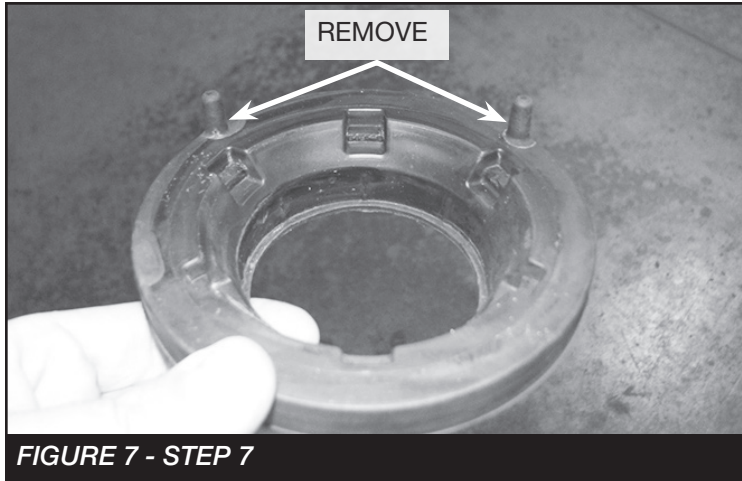


FIGURE 5 - STEP 4



FIGURE 6 - STEP 4

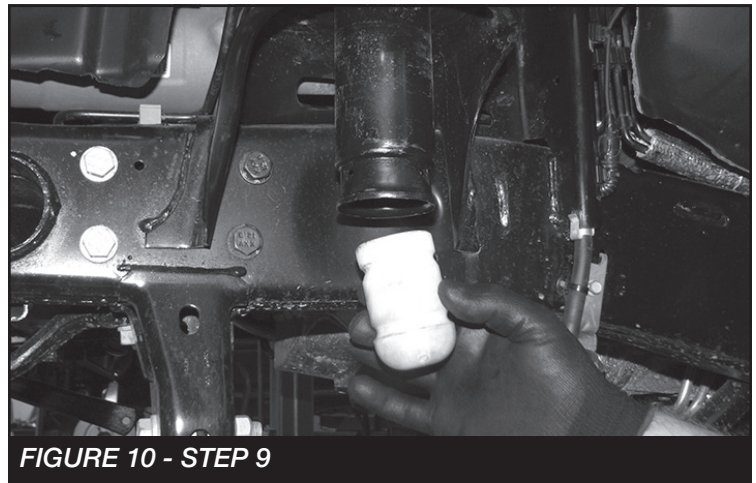
5. Remove and discard the factory sway bar endlinks, save the hardware.
6. With the axle supported, remove the factory shocks. Save all hardware. **NOTE: If installing a kit with shock extensions the factory shocks will be reused.** Lower the front axle and remove the factory coil springs. **NOTE: Label the driver and passenger spring for reinstallation.**
7. Remove the upper coil spring rubber isolators. Cut off both locating pins from each upper isolator. **SEE FIGURE 7**



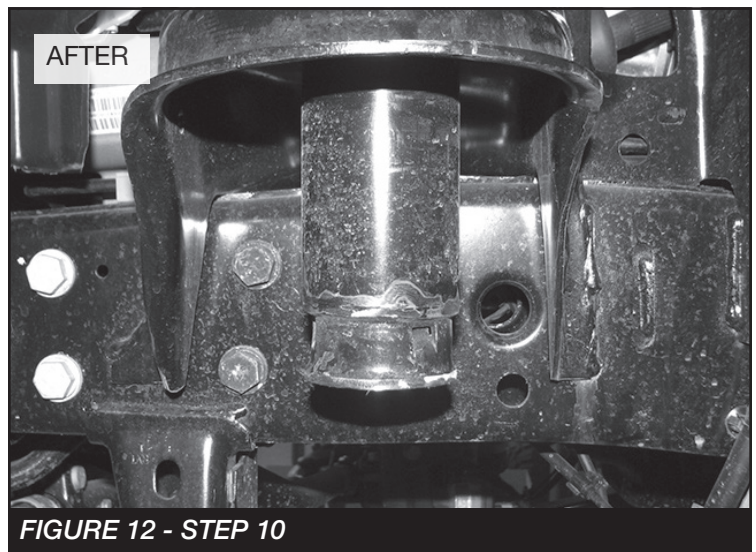
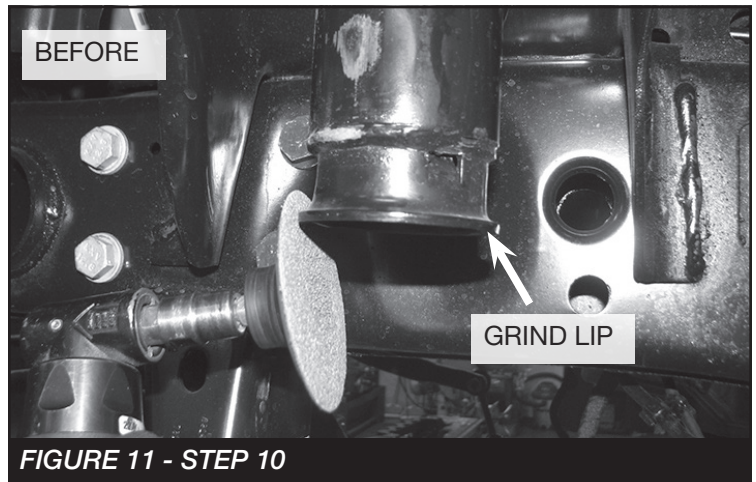
8. Next, cut 1/2" of the inner lip from the isolator. **SEE FIGURES 8-9**



9. Remove the factory foam bumpstops and save. **SEE FIGURE 10**



10. Using a sander, sand down the lip flush on both factory bumpstop mounts. **SEE FIGURE 11-12**



11. Install FT50400BK (Front Coil Spacer) using the supplied 7/16 x 1-1/4" bolts, washers and nuts using the factory hole in the coil bucket. Torque to 83 ft-lbs. Install the rubber isolator onto the new Fabtech coil spacer. Re-install the factory foam bumpstop on both sides. Repeat on passenger side **SEE FIGURE 13**

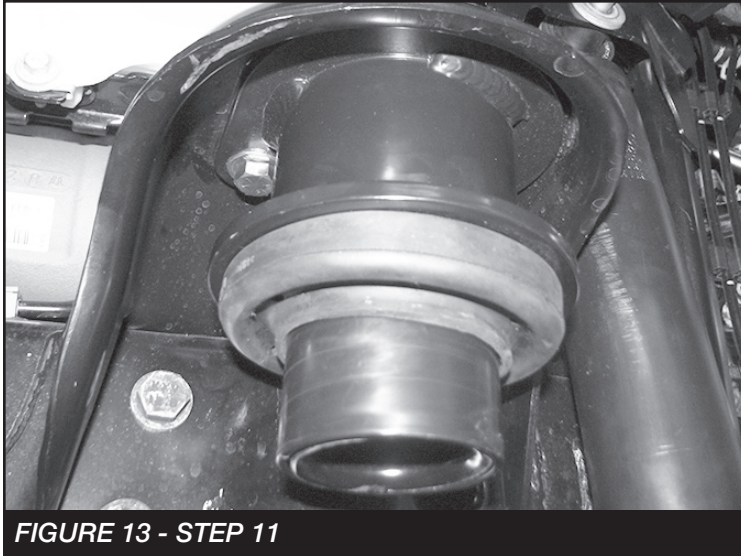


FIGURE 13 - STEP 11

12. On the factory coil spring perch. Use a drill with 1/2" drill bit and drill out the existing factory hole on both driver & passenger sides. **SEE FIGURE 14**

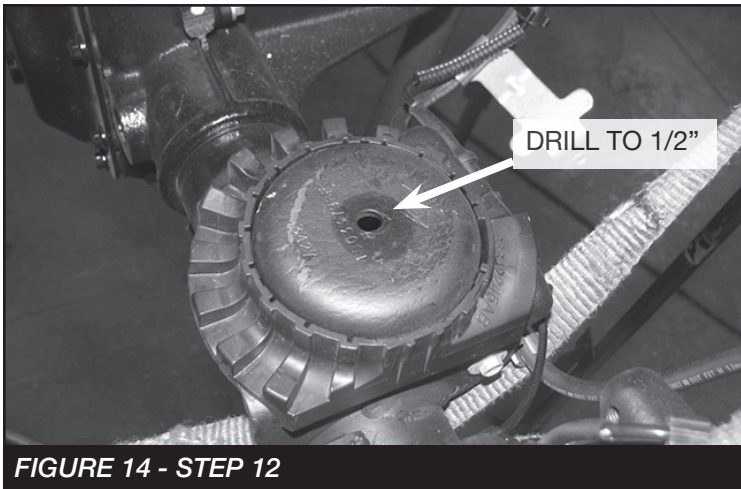


FIGURE 14 - STEP 12

13. If installing FTS24241 (Shock Extension Kit) continue with the instructions provided in the box kit.

14. Locate FT50164 (Front bumpstop spacer), FT50060 (Nut tab), 1/2" x 3-1/2" bolt and lock washer. Install the FT50164 (Bumpstop spacer) into the bottom of the spring then install the spring into the vehicle. **NOTE: The driveshaft may have to be disconnected to install the spring back into the vehicle.** Once installed insert the FT50060 (Nut tab) through the opening on the spring perch and thread the 1/2" bolt. Torque to 127 ft-lbs. **SEE FIGURES 15-18** Repeat on passenger side

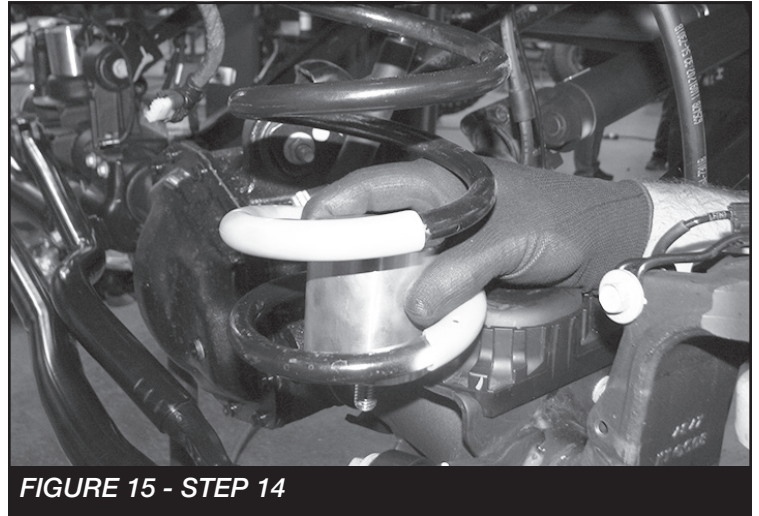


FIGURE 15 - STEP 14

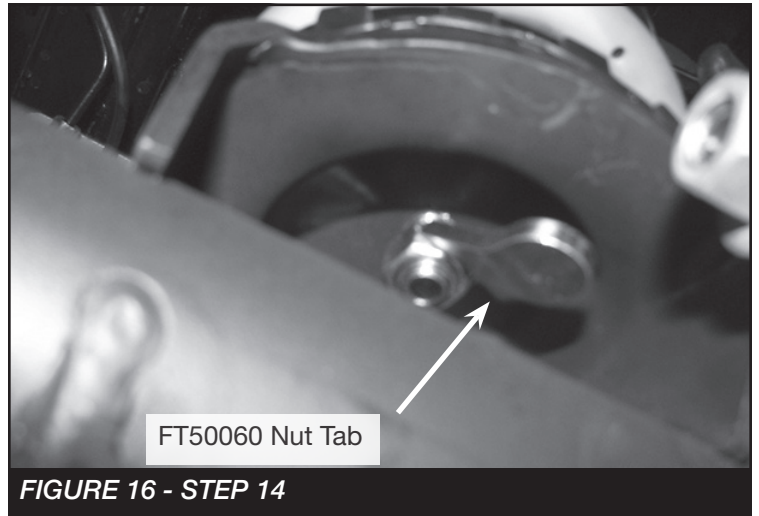


FIGURE 16 - STEP 14

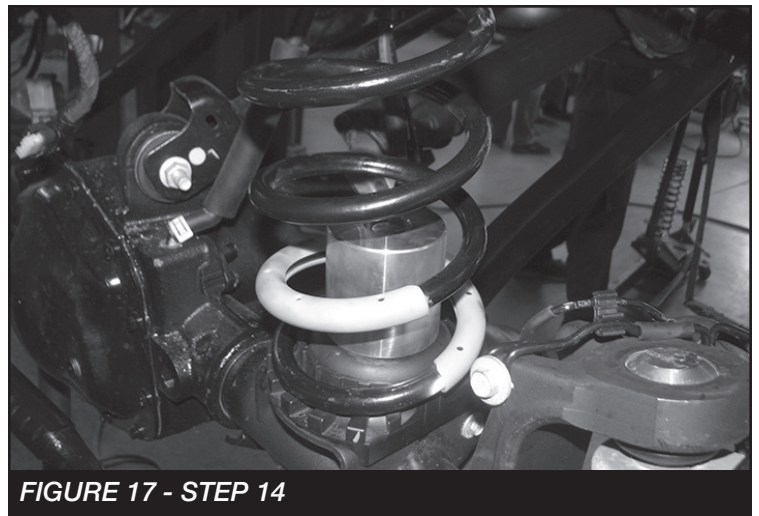


FIGURE 17 - STEP 14

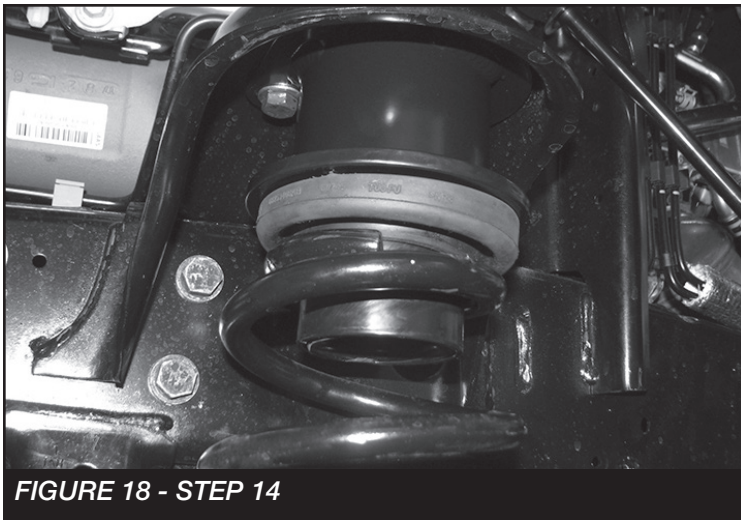


FIGURE 18 - STEP 14

15. **NOTE:** If installing Dirt Logic shocks refer to the instructions supplied with the shocks. Locate FTS6349 (Stealth Shock) and install (2) FT404739 (Sleeves) into each bushing. Next, Install the shock using (2) FT50593 (Spacer) on either side and factory hardware for the upper mount and the factory hardware for the lower mount. Torque to 100 ft-lbs. **SEE FIGURES 19-21** Repeat on the opposite side.

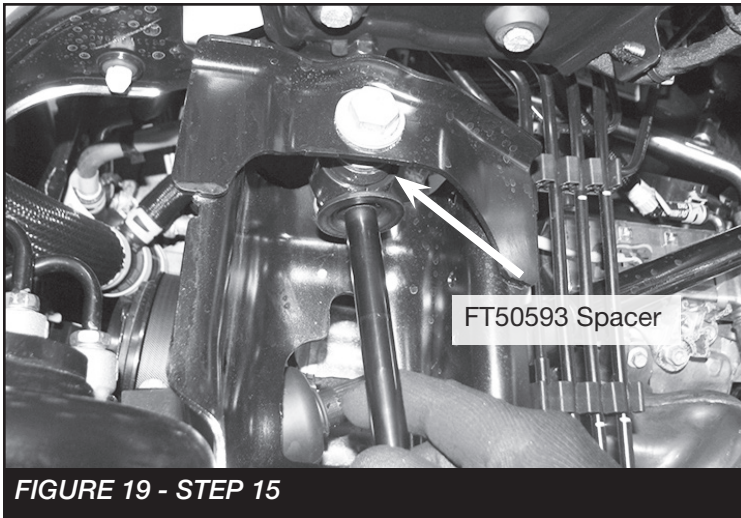


FIGURE 19 - STEP 15

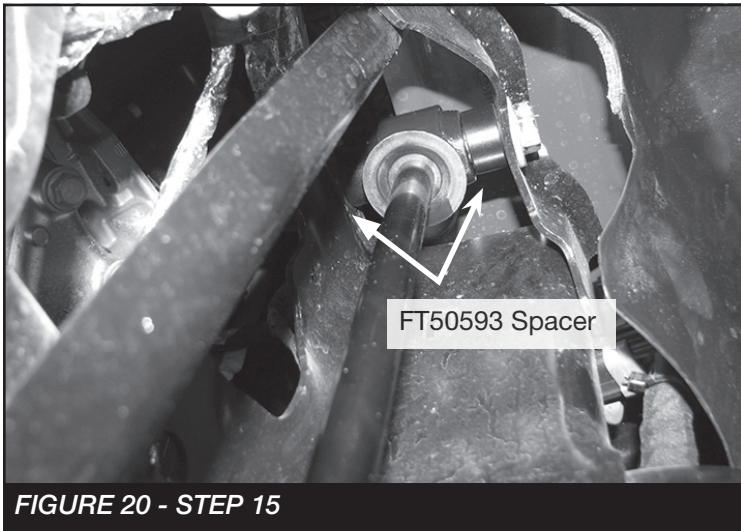


FIGURE 20 - STEP 15

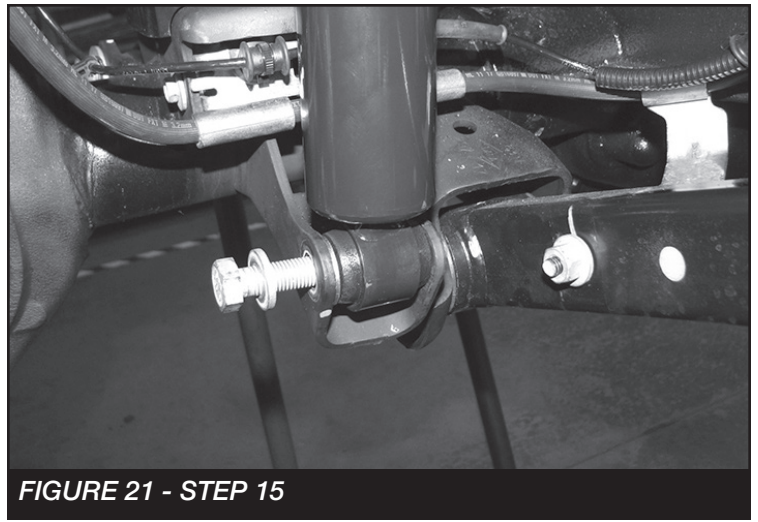


FIGURE 21 - STEP 15

16. Install FT50048 (Bushings) and FT404739 (Sleeves) into FT50261BK (Sway bar links). Then, install the links to the axle mount and sway bar using the supplied M12 x 70mm hardware for the upper location and the factory for the lower. Torque to 65 ft-lbs. **SEE FIGURE 22**

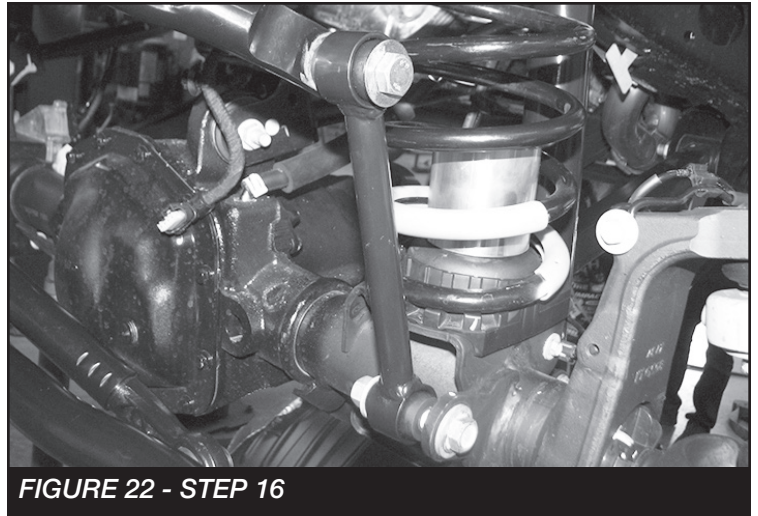


FIGURE 22 - STEP 16

17. Reconnect all brake line brackets with the factory hardware and torque 29 ft-lbs. **NOTE:** Bend the lower link arm brake line bracket upward an inch to give the line some relief at full extension. **SEE FIGURE 23**

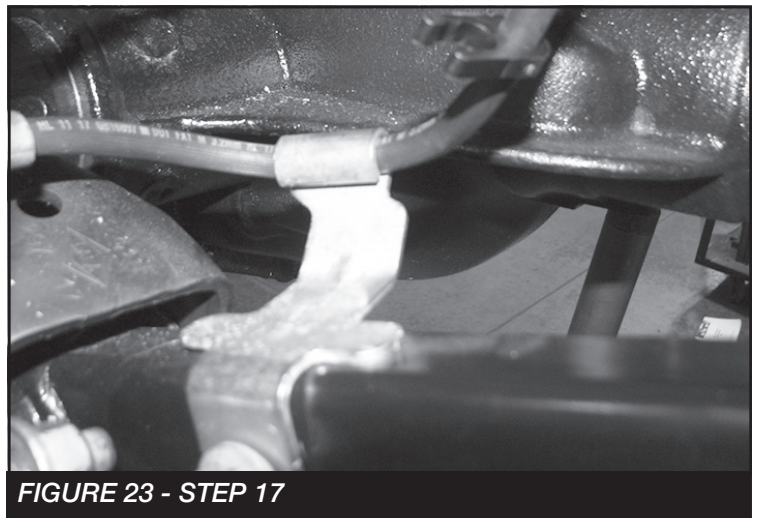


FIGURE 23 - STEP 17

18. Reinstall the diff breather hose by sliding the metal clip up the hose 2" **SEE FIGURE 24** and the christmas tree fastener into the next hole down. **SEE FIGURE 25.**

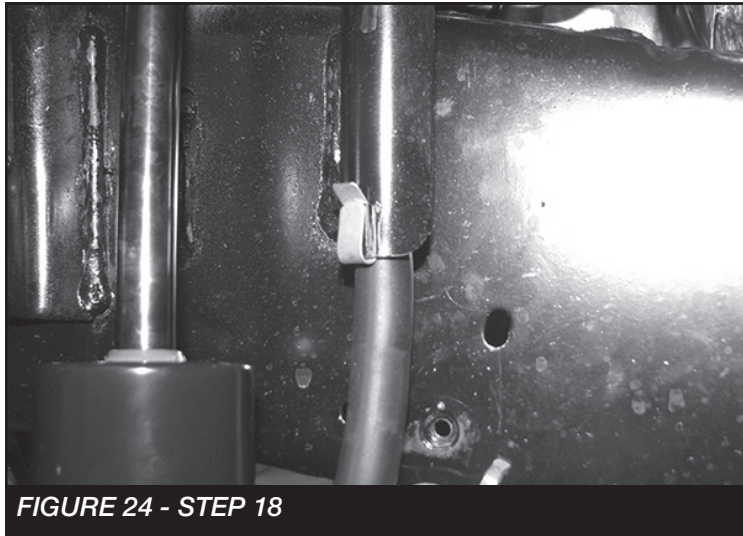


FIGURE 24 - STEP 18

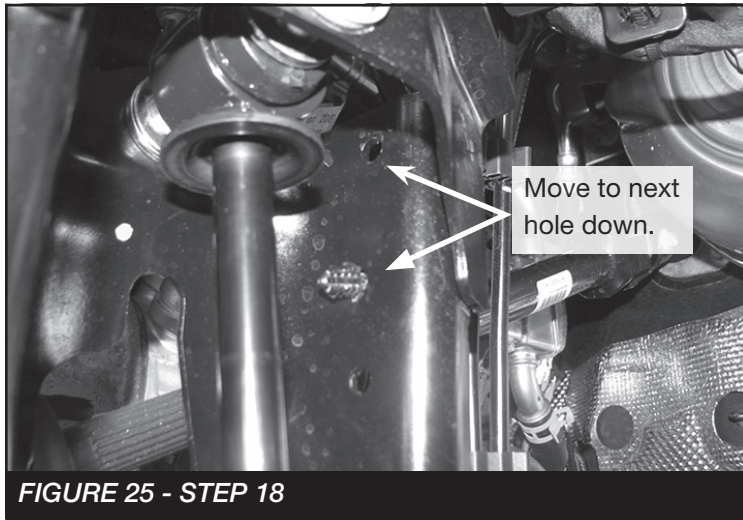


FIGURE 25 - STEP 18

19. **RUBICON MODELS ONLY:** Reinstall the electrical connectors at the diff.

## **- REAR SUSPENSION -**

20. Jack up the rear end of the vehicle and support the frame rails with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!** Remove the rear tires. Support the rear axle; do not allow axle to hang freely.
21. Disconnect the brake line bracket from the frame. Remove the rear sway bar endlinks then remove the rear shocks and save hardware.
22. Carefully lower the axle and remove the factory springs. **NOTE: Mark the springs driver and passenger.** Save the springs and upper rubber spring isolators.
23. Locate the factory hole at the upper coil spring location. Using a drill and a 13/32" drill bit, drill out the factory hole. **SEE FIGURES 26-27**



FIGURE 26 - STEP 23



FIGURE 27 - STEP 23



24. Using the hole you drilled out, install FT50750 (Rear Spacer). Insert the provided stud through the factory hole and mark the second hole. Remove and drill the marked hole to 13/32" **SEE FIGURES 28-29**



**FIGURE 28 - STEP 24**



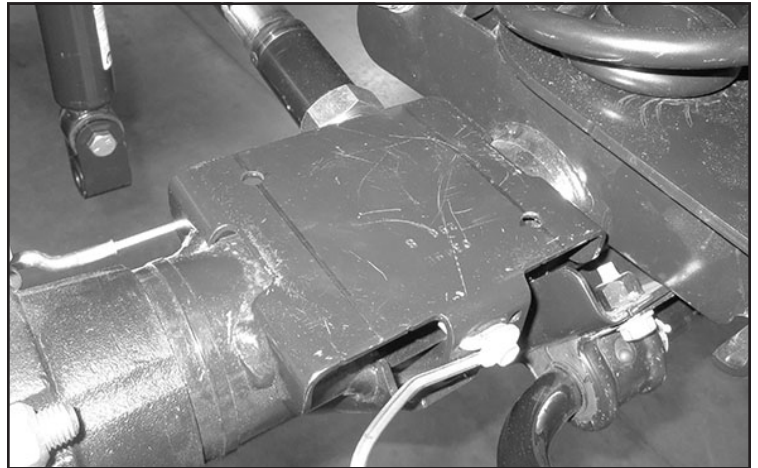
**FIGURE 29 - STEP 24**

25. Install the new rear spacer using the supplied 3/8" hardware. **SEE FIGURE 30**

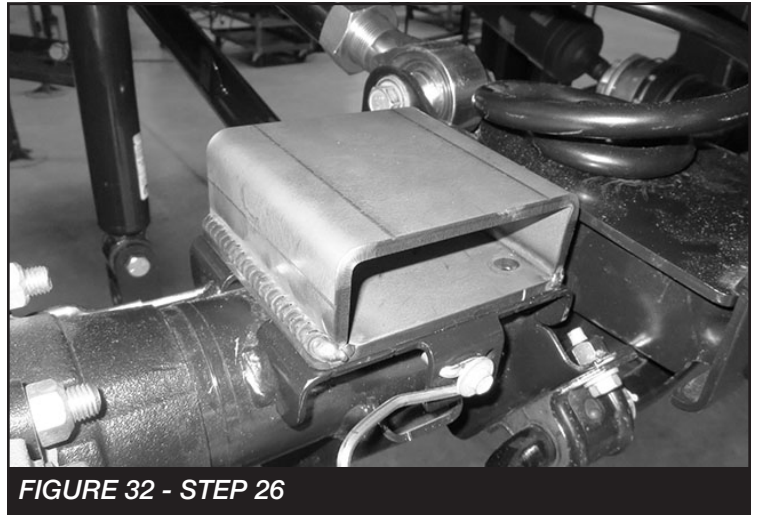


**FIGURE 30 - STEP 25**

26. Install FT50770 (Rear bumpstop brackets) using the supplied 5/16" x 1" hardware and the factory holes on the bumpstop pad. Torque to 17 ft-lbs. **SEE FIGURES 31-32**



**FIGURE 31 - STEP 26**



**FIGURE 32 - STEP 26**

27. Install the FT1004 (Half bushings) and FT404739 (Sleeves) into FT1599-2-4 (Rear sway bar links). Then, install the new links to the sway bar and sway bar mount on the frame using supplied M12 x 70mm bolt and large O.D. washer for the upper location and M12 x 70mm bolt regular washer, large O.D. washer and nut for the lower. Use the larger washer on the nut side. **NOTE: The new end link will need to be installed on the inside of the sway bar and axle mount.** Torque to 65 ft-lbs **SEE FIGURE 33**

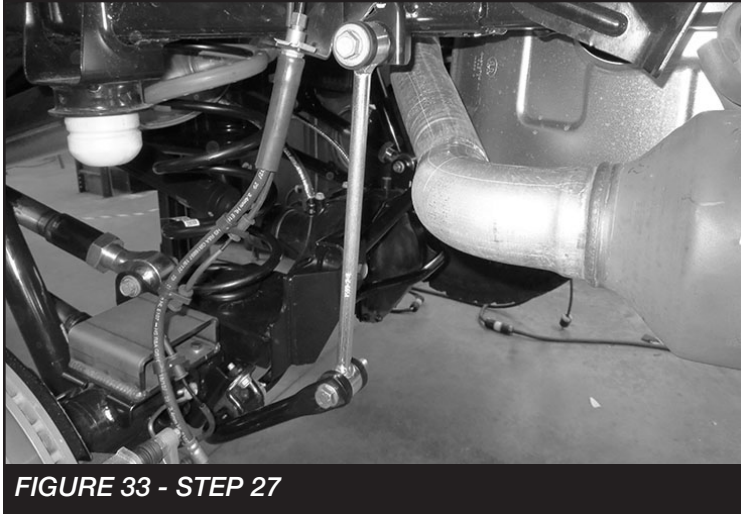


FIGURE 33 - STEP 27

28. **NOTE: If installing FTS24241 (shock extension kit) please refer to instruction provided with that kit.**
29. Install FTS6333 (Stealth shocks) using the factory hardware. **NOTE: If installing Dirt Logic shocks do so with the provided instructions.** Torque to 100 ft-lbs.
30. Locate the rear brake line bracket. Mark and cut off the locator tab and corner of the bracket like shown in **FIGURES 34-35**



FIGURE 34 - STEP 30

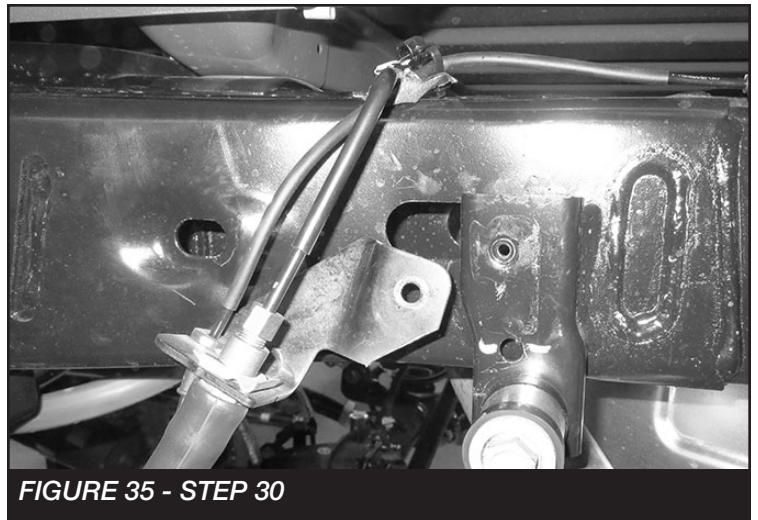


FIGURE 35 - STEP 30

31. Using the brake line bracket as a template pull down 1" from where the factory location. Mark and drill using a 9/32" drill bit. **NOTE: Drill through the mount as well as the frame.** Then, install the bracket using the supplied 5/16" self tapping bolt. **SEE FIGURES 36-37**



FIGURE 36 - STEP 31



FIGURE 37 - STEP 31

32. Install tires and wheels and torque lug nuts to wheel manufacturer's specifications. Turn front tires left to right and check for appropriate tire clearance. **Note - Some oversized tires may require trimming of the front bumper & valance.**
33. Check front end alignment and set to factory specifications. Readjust headlights.
34. Recheck all bolts for proper torque.
35. Recheck brake hoses, ABS wires and suspension parts for proper tire clearance while turning tires fully left to right.
36. Check the fluid in the front and rear differential and fill if needed with factory specification differential oil. **Note - some differentials may expel fluid after filling and driving. This can be normal in resetting the fluid level with the new position of the differential/s.**
37. Install Driver Warning Decal. Complete product registration card and mail to Fabtech in order to receive future safety and technical bulletins on this suspension.

**Vehicles that will receive oversized tires should check ball joints, uniballs and all steering components every 2500-5000 miles for wear and replace as required.**

**RETORQUE ALL NUTS, BOLTS AND LUGS  
AFTER 50 MILES AND PERIODICALLY  
THEREAFTER.**

For technical assistance call: **909-597-7800**

## - Product Warranty and Warnings -

Fabtech provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following Fabtech items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints and driveshafts. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Dirt Logic and Performance Coilover take apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

Fabtech does not warrant any product for finish, alterations, modifications and/or installation contrary to Fabtech's instructions. Alterations to the finish of the parts including but not limited to painting, powder coating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping, which is considered normal and is not covered under warranty.

Fabtech products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities. (A "RACE" is defined as any contest between two or more vehicles, or any contest of one or more vehicle against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America.

Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death. Fabtech front end Desert Guards may impair the deployment or operation of vehicles equipped with supplemental restraining systems/air bag systems and should not be installed if the vehicle is equipped as so.

Fabtech makes every effort to ensure suspension product compatibility with all vehicles listed on the website, but due to unknown auto manufacturer's production changes and/or inconsistencies by the auto manufacturer, Fabtech cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in Fabtech's website are only a guideline for street driving with noted fender trimming. Fabtech is not responsible for damages to the vehicle's body or tires. Fabtech is not responsible for premature wear of factory components due to the installation of oversized tires and wheels.

Fabtech's obligation under this warranty is limited to the repair or replacement, at Fabtech option, of the defective product only. All costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty. Fabtech is not responsible for damages and/or warranty of other vehicle parts related or non related to the installed Fabtech product. This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been subject to accident, negligence, alteration, abuse or misuse as determined by Fabtech.

Fabtech suspension components must be installed as a complete system including shocks as shown on our website. All warranties will become void if Fabtech parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension parts may cause premature wear and/or product failure resulting in an accident causing injury or death. Fabtech does not warrant products not manufactured by Fabtech.

Depending on the condition of the factory suspension components retained after the installation of a Fabtech suspension not all vehicles may have the same ride stance front to rear as described in the website. The blue color of suspension components shown in all Fabtech photographs are for display purposes only. Majority of all Fabtech components will be black specifically where noted with part numbers ending in BK.

Installation of Fabtech product may void the vehicles factory warranty; it is the consumer's responsibility to check with their local vehicle's dealer for warranty disposition before the installation of the product. Some state laws may prohibit modification of suspension to a vehicle in whole or in part. It is the responsibility of the installer and consumer to consult local laws prior to the installation of any Fabtech suspension product to comply with such written laws.

It is the responsibility of the distributor and/or the retailer to review all warranties and warnings of Fabtech products with the consumer prior to purchase.

Fabtech reserves the right to super cede, discontinue, change the design, finish, part number and/or application of parts when deemed necessary without written notice. Fabtech is not responsible for misprints or typographical errors within the website or price sheet. For the most recent Product Warranty and Warnings visit our website [www.fabtechmotorsports.com](http://www.fabtechmotorsports.com)