FASS Diesel Fuel Systems

TITANIUM SIGNATURE SERIES

INSTALLATION MANUAL

ALL 1/2" FUEL PORTS



Ford POWER STROKE DIESEL

APPLICATION:

TS-F14-125G (125GPH @ 45-50PSI)

Powerstroke 7.3L
Bypassing the Factory Lift Pump
1999-2003

Powerstroke 6.0L
Bypassing the Factory Lift Pump
2003-2007
Standard Pickup Truck

DESIGNED, MACHINED & ASSEMBLED * IN THE USA *

LIFETIME WARRANTY AVAILABLE

Note: Cab and Chassis may require modifications

Thank you for choosing FASS, from Diesel Performance Products, Inc.

FASS specializes in building extremely high-quality fuel products. We have earned an unsurpassed reputation for excellence in our industry by using only the highest-quality American-made components. In order to support our American workers and our American economy, more than 98+ percent of our products are manufactured completely in the United States.

Of course, that dedication to excellence comes at a price, but it is important to remember that price does not dictate quality-quality dictates price! We will never compromise by using cheaper, foreign-made components, like so many of our competitors do.

Customer satisfaction is our top priority and we strive always to provide outstanding customer service. Our Research and Development department, in conjunction with our Dealer Support Department, continually searches for ways to improve quality, expand our product line, and provide superb support. Our exclusive ViP Network ensures that customers receive the proper products and support at the local level. The extended four-year warranty is only available on products purchased from the network. There is no warranty on products not purchased outside the network.

IMPORTANT:

In order to qualify for the Lifetime extended warranty, your product registration form and proof of purchase from an authorized dealer must be submitted to FASS Fuel Systems within 30 days of purchase. Failure to comply will void the warranty. We have the right to deny any warranty believed to be false, altered or purchased through an unauthorized or terminated dealer. A current list of authorized dealers can be found on our website, FASSRide.com.

The complete conditions of the Limitation of Warranty can be found in the back of this manual, and FASSRide.com.

The installation of this product indicates that the buyer has read and understands the Warranty agreement and accepts its terms and conditions. In the event that the buyer does not agree with the terms, the product —in new, unused condition—along with the dated receipt should be returned within thirty (30) days of the date of purchase for a full refund less shipping costs.

**For more information,
contact Technical Support:
Diesel Performance Products, Inc.
16234 State Hwy O.
Marthasville, MO 63357
636-433-5410**

www.fassride.com
(866) 769.3747



WARNING!

This product has NO WARRANTY unless:

1. It has been purchased from an Authorized or VIP FASS Dealer -if in doubt check http://fassride.com/locate.php. (If your purchase was made on Amazon.com or Jet.com, the warranty is void. Return the FASS product to the seller and get a refund).

2. It is registered within thirty (30) days of purchase. Other conditions may apply, please see full warranty information.

NOTE: **Warranty is void if product was purchased below FASS website advertised pricing.**

ATTENTION!

Before you begin installation

Register for your Warranty ONLINE at https://www.fassride.com/register-a-warranty/

No online access, call our TECH Support at

1-866-769-3747

www.fassride.com
(866) 769.3747

FOLLOW THESE STEPS TO ENSURE A SIMPLE, CORRECT INSTALLATION OF YOUR NEW TITANIUM FUEL SYSTEM

ATTENTION:
Be sure to identify the proper FASS System and fuel line configuration. For help, our product finder can be found at www.FASSride.com. Follow the instructions to see fuel line detail.

1. *Pay close attention to ALL WARNINGS*

2. *Read all instructions before starting installation of this product.*

3. *Inventory the package components. Notify the place of purchase immediately of any parts missing or damaged.*

4. *The installation recommendations contained within are guidelines. Use good judgment and take into consideration your vehicle's accessories.*

5. *For best results in accuracy and efficiency (due to training, communication, and our relationship with our dealer network), we recommend a VIP FASS dealer for the installation. They are prepared to install the FASS fuel pumps with the most efficiency. If a situation or problem arises during the installation, the dealer is prepared to handle it. Diesel Performance Products, Inc. is not responsible for any installation mistakes.*

6. *If you have any questions or concerns that cannot be addressed with your dealer, email or call FASS.*

If any installation procedure is uncertain, contact FASS technical support.
Call customer service at 636-433-5410,
or send us an e-mail: techsupport@FASSride.com
with the following information:

Your name, address and daytime phone number
Model (TS-F14-125G)
Last 6 digits of vehicles' VIN

Date of purchase
Nature of Your Concern
Serial number



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INSTALLATION MANUAL
TS-F14-125G

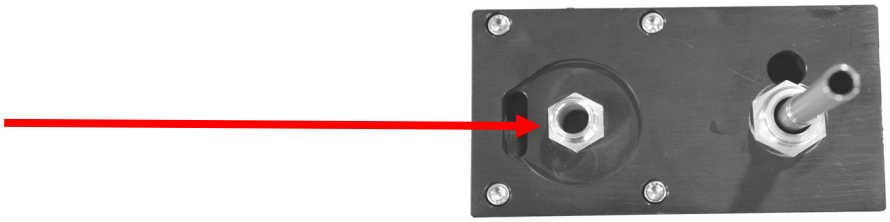
(Installation Videos are available at www.fassride.com)

RECOMMENDED APPLICATION

TS-F14-125G: Powerstroke 1999-2007 with stock - 700 horsepower

NOTE: Because of the higher fuel flow these systems have to offer, you may encounter problems with the stock fuel module. FASS can solve this issue with a Suction Tube Kit.

1. **Read all instructions before starting installation of this product!**
2. **Installing the improper FASS Pump can cause severe engine damage.**
3. **Secure vehicle from ROLLING!**
4. **Cab and Chassis may require modifications**
5. **Consult vehicle's manufacturers' instructions concerning the electrical system before attempting any electrical connections.**
6. **Flush and clean all brass fittings and fuel line from debris.**
7. **Keep debris from entering the internals of the system during installation. Getting debris in the water separator nipple can lock up the motor. If the motor does lock up from debris call FASS for technical assistance.**



9. **Wear safety glasses when operating power tools such as drills and grinders or when using a punch or chisel.**
10. **Properly secure lines to prevent chaffing.**

BEFORE STARTING THE INSTALLATION PROCESS LUBRICATE THE BED BOLT WITH WD-40 TO HELP WITH INSTALLATION

TITANIUM SIGNATURE SERIES 125 GPH

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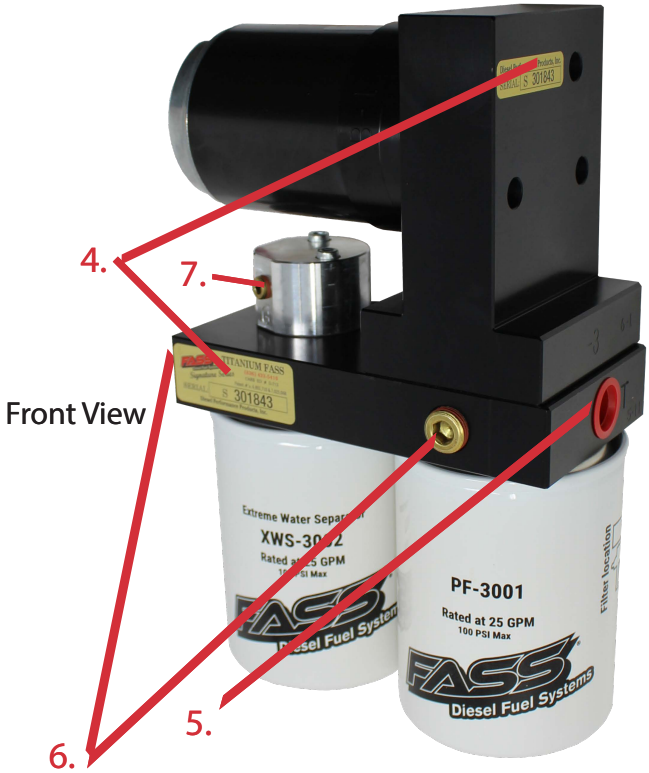
45-50 PSI (Approximately)

Note: Going over 100 PSI WILL void warranty.

Rear View



Front View



PUMP GUIDE:

1. "E" To Engine
2. "R" Return to Tank
3. "H" Coolant Heater Ports
4. Serial Number
5. "T" Fuel Inlet
6. Electric Heater Ports
7. "G" Gauge Port

INSTALLATION GUIDE:

Step 1. Install Electrical Harness
Step 2. Prep the FASS
Step 3. Mount the FASS
Step 4. Fuel Line Supply
Step 5. Review Installation

www.fassride.com
(866) 769.3747

TITANIUM SIGNATURE SERIES 125 GPH

45-50 PSI (Approximately)

Note: Going over 100 PSI WILL void warranty.

NOTE: WARRANTY MAY BE VOID IF SILICONE BAND IS REMOVED FROM MOTOR!!

The silicone band is in place to retain motor wires, preventing damage to the electric motor.





CONTENTS

NOTE: Owner's Manual available for download on our website, www.FASSride.com





FL-1058x3'



MP-9045



PFB-2001C



FL-1002x14'



WH-1006-3



PBR-2001



PFB-2002

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MOUNTING PACKAGE CONTENTS



TWO(2) PL-1005



BHF-1002



TWO(2) RING TERMINAL



10-302



10-300 PL-1004



TWO(2) PLB-12516



PLB-1238 PL-1010



OR-223



BHN-1001



LW



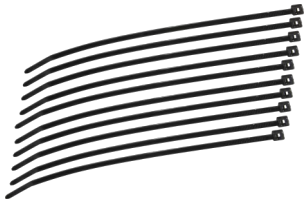
1/2" WASHERS



PL-1058 HEX BOLT 1/2" -20x13/4"



BUTT SPLICE



CABLE TIES



FOUR(4) 3/8" WASHERS



FOUR(4) HEX BOLT 3/8" -16x11/2"



THREE(3) HEX BOLT 1/4" -20x13/4"



FOUR(4) LOCKING NUT 3/8"



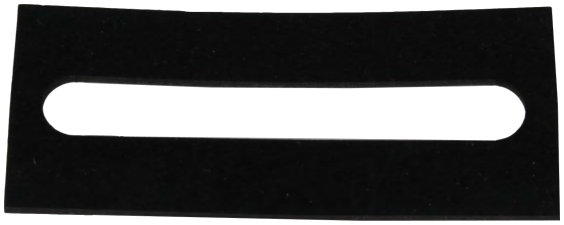
THREE(3) WA-1001D

www.fassride.com
(866) 769.3747

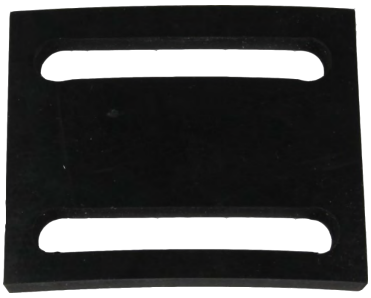
MOUNTING PACKAGE CONTENTS



ST-1005Px16"



RS-2001



RS-2002



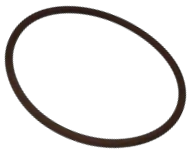
RS-2001C



DIELECTRIC GREASE



TWO (2)
OR-017



OR-030

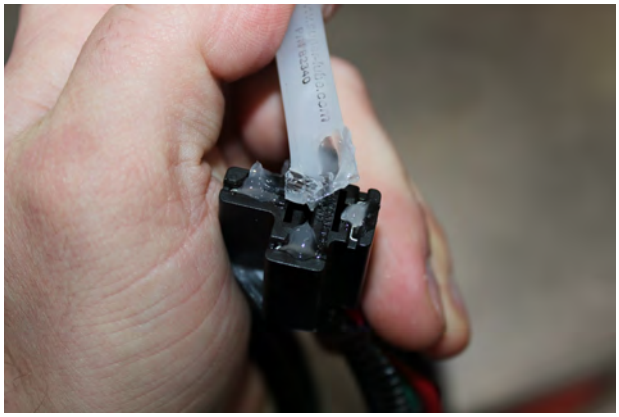
NOTE: THESE SPARE BASE O-RINGS ARE INCLUDED WITH THE KIT IN THE EVENT OF A PINCHED O-RING DURING ASSEMBLY

STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

NOTE: USE SUPPLIED DIELECTRIC GREASE SPARINGLY ON ALL ELECTRICAL CONNECTIONS!





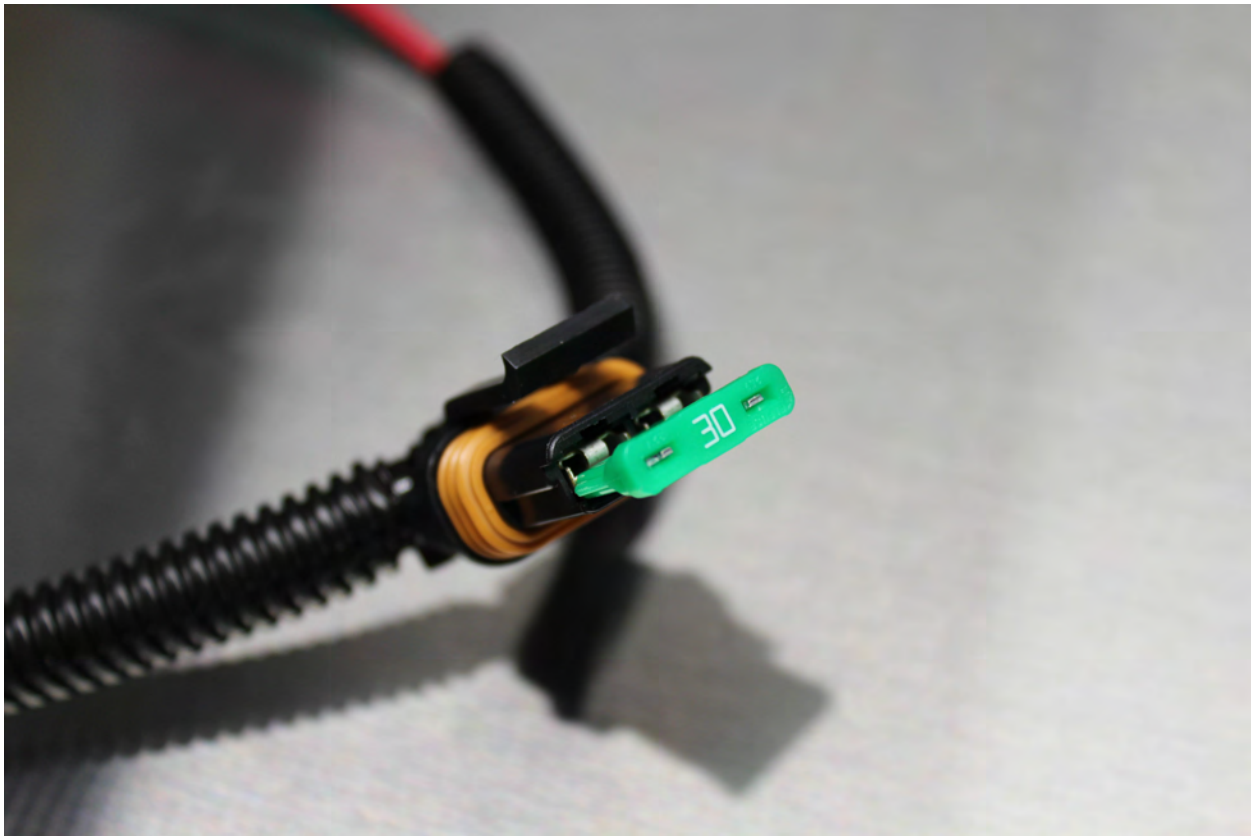


STEP 1:
INSTALL ELECTRICAL HARNESS

The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

NOTE: BE SURE TO INSTALL THE SUPPLIED 30 AMP FUSE INTO THE FASS WIRING HARNESS!!



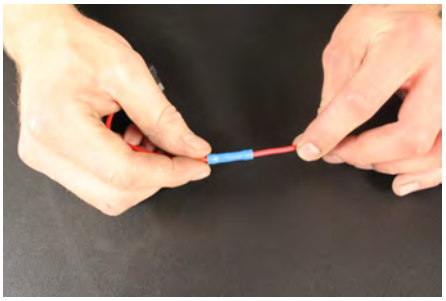


STEP 1:
INSTALL ELECTRICAL HARNESS

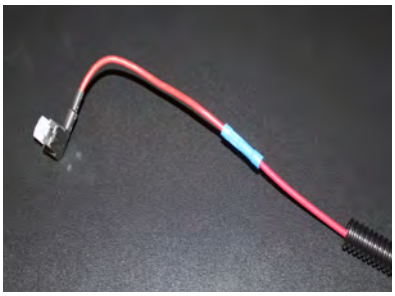
A. Using wire stripping tool remove excess insulation off the ADD-A-CIRCUIT 46044 and the RED single wire of WH-1006-3



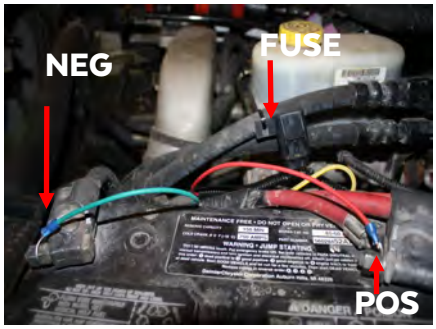
B. Place wire from ADD-A-CIRCUIT 46044 and WH-1006-3 into butt connector. Using crimping tool connect ADD-A-CIRCUIT 46044 and WH-1006-3 with butt connector. Install 46251 to ADD-A-CIRCUIT 46044 TOP slot. (Near the added circuit/wire). Route Route ADD-A-CIRCUIT 46044 lead through the fire wall using existing grommet.







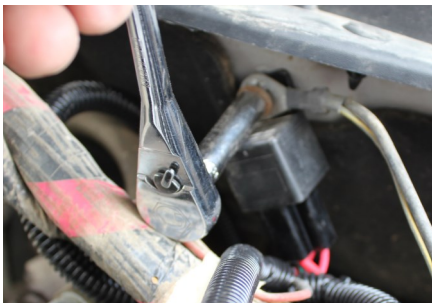
C. Crimp the ring terminals to the red and green wires of the WH-1006-3 Wire Harness. Attach red wire to the positive terminal of the battery and the green wire to the negative terminal. The use of a corrosion preventative on electrical connections is recommended.



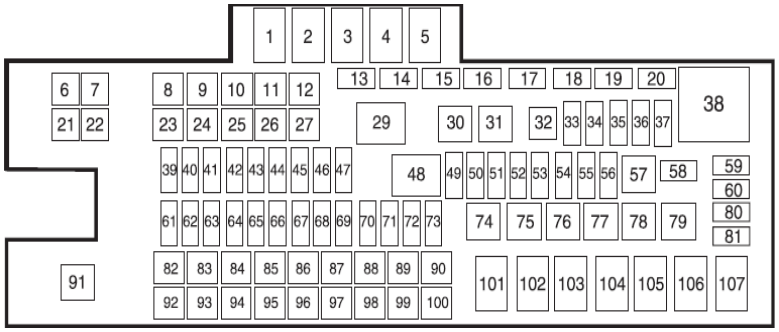
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INSTALL ELECTRICAL HARNESS

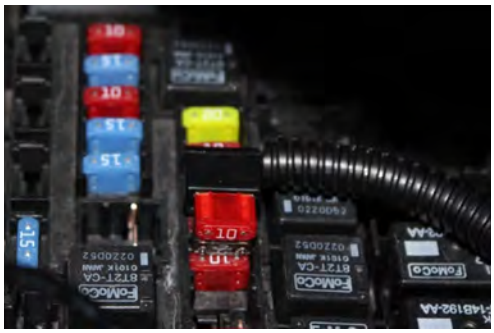
The installation of the electrical harness is done first, allowing power to be applied to the pump for lubrication purposes later in the installation.

D. Secure Relay in an upright position, as shown, to prevent moisture from entering. Apply dielectric grease to relay pigtail.



E. Using wire crimpers, connect the 46044 to the RED single wire of WH-1006-3. Route the extension to the engine bay fuse panel, remove a fuse (maximum of 10A) that is “hot” when the key is on. Use a test probe to locate the “hot side” of the circuit in the fuse block. Install the fuse tap into the open location. Install the pulled fuse into the open space on the fuse tap. Disconnect the vehicles’ battery and continue installation.





STEP 2:
PREPARE SUCTION & RETURN LINES

Some of the photo's are of a different application, procedures are the same.

A. Before tank is removed or moved, identify ALL areas of clearance between the tank and the truck's bed for the best location to install the BHF assembly. With proper clearance, you want to install it as close to the Fuel sending unit as possible.



B. Remove the filler neck and overflow tubes from the truck by loosening the clamps at both ends.



Helpful Hint: If more space is required to access the top of the fuel tank, loosen the strap nuts to the end of the stud. This will gain you about 3" more working room.

C. Disconnect factory suction and return lines by pinching in side tabs.



D. Disconnect factory wire harness.

E. With the fuel tank empty of fuel, remove it from the vehicle.



STEP 2:
PREPARE SUCTION & RETURN LINES

F. Clean the fuel module area then remove the lock ring on the top of the fuel tank.
G. Once the lock ring is removed, carefully remove pick up module from fuel tank without bending fuel level arm.

NOTE: Hose clamps are not recommended for push lock fittings. They will hold up to 300psi! Use oil on fittings and inside fuel line when installing Push-Lok fittings



H. Assemble the BHF-1002 with the PL-1010 in port "S" using thread tape & the PL-1004 in port "R". **DO NOT USE THREAD TAPE ON PL-1004, FITTING IS EQUIPPED WITH THREAD SEALANT** Torque fittings to 20 ft./lbs. Push the ST-1005P onto the barb portion of the BHF-1002. Insert O-ring into groove.



I. Before drilling marked location, clean area of debris. Using the photo double and check area selected for any interference including the fuel level arm.



J. Drill a 1 3/8" hole, catching all debris. De-bur hole and remove any missed debris in the fuel tank.



STEP 2:
PREPARE SUCTION & RETURN LINES

K. VERY IMPORTANT: Support fuel tank on both ends allowing the natural formation of the tank to take place. Failure to perform this step can and will create an issue with less usable fuel!



FUEL TANK SUPPORTS

L. Place the bulk head assembly into the drilled hole, take measurements so the bottom of the suction tube is only 1/8" (no more than 2 quarters stacked) from the bottom of the fuel tank. Using a razor knife, make multiple cuts to insure proper length, it is easy to shave the suction tube with the razor. **It is more efficient to cut the tube too long and then correct to proper length than it would be to cut too short.**



M. With proper length being obtained, place the assembly into the drilled hole securing the assembly using the lock washer & nut. Tighten Nut. Loctite may be applied to the threads of the BHF-1002 for added insurance.



N. Carefully reinstall install pick up module making sure the leveling arm is not obstructed by the suction tube. Reinstall factory lock ring.



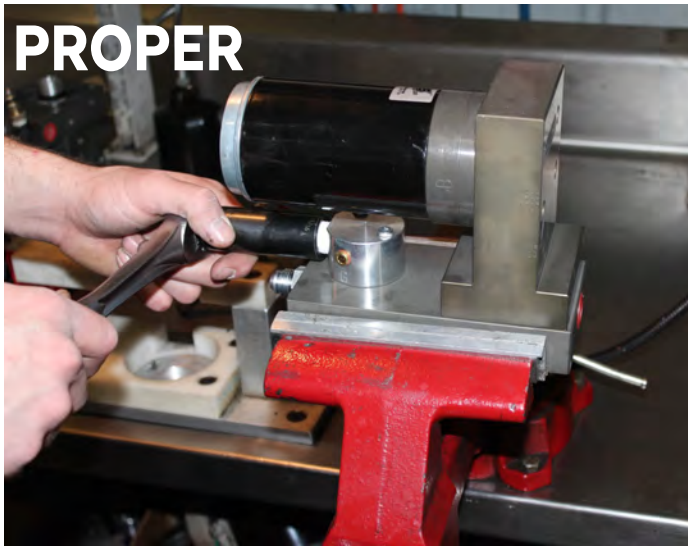
STEP 2:
PREPARE SUCTION & RETURN LINES

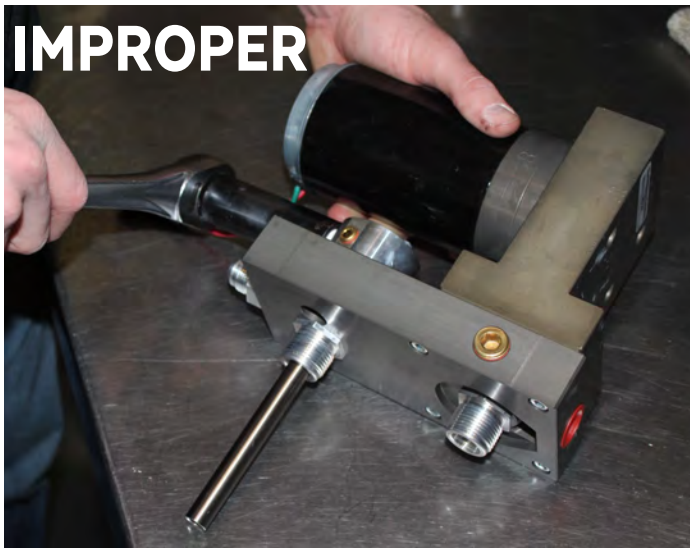
O. Push one end of 1/2"fuel line onto 'R' port of suction tube assy. & one end of the 5/8"onto the 'S' port. Loop fuel line over frame. Do not cut at this time. Reinstall fuel tank making sure to reconnect factory suction line, factory return line, and electrical connections. Torque hanger bolts to factory specifications.



NOTE:

ATTENTION: While installing fittings into Titanium pump DO NOT Apply side pressure to draw tube of pump



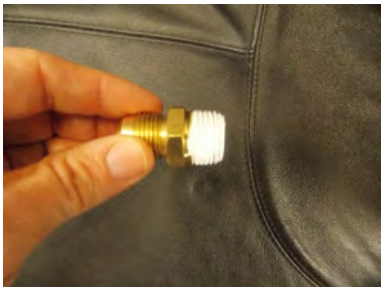


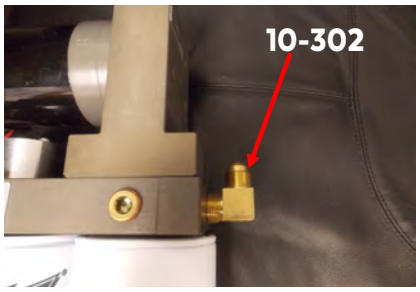
STEP 3:
MOUNT FUEL SYSTEM

NOTE: Before installing fittings make sure to inspect for burs or flare imperfections. When cutting fuel line make sure to blow out line to keep debris from moving forward.

NOTE: Always use our dimension O-Ring for water separator, not doing this could lead to priming issues.

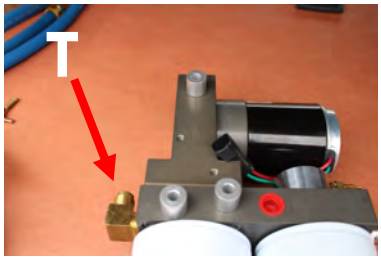
A. Install 10-300 into the "E" port and 10-302 into the "T" port of the FASS, torque to 20 ft./lbs. ***FITTINGS COME EQUIPPED WITH THREAD SEALANT, DO NOT USE THREAD TAPE***







B. For fitting purposes. Secure PBR-2001 to pump assembly lightly with (3) 1/4"-20x1 3/4 bolts and (3) WA-1001D. Assembly will be used in future steps for correct fitting of brackets. (Note: Bracket may-be flipped to accommodate your application.)





STEP 3:
MOUNT FUEL SYSTEM

C. Assemble PFB-2002 and RS-2001C RS will make contact with bed channel when assembled correctly. Insert the PFB-2002 assembly in to bed channel align the nut with the opening on the channel.







D. Secure PFB-2002 and RS-2001 with (1) hex bolt 1/2" -20 x 1 1/2" and (1) 1/2" washer to PFB-2002C





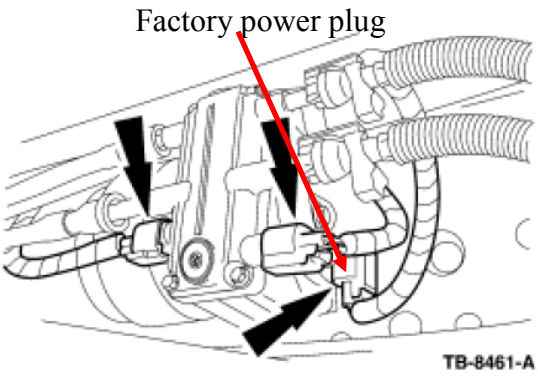
STEP 3:
MOUNT FUEL SYSTEM

1999-2003 WITH 7.3 POWERSTROKE

E. Disconnect power supply wire from the OEM lift pump, be sure to isolate the any exposed wire/terminals with electrical tape or heat shrink.



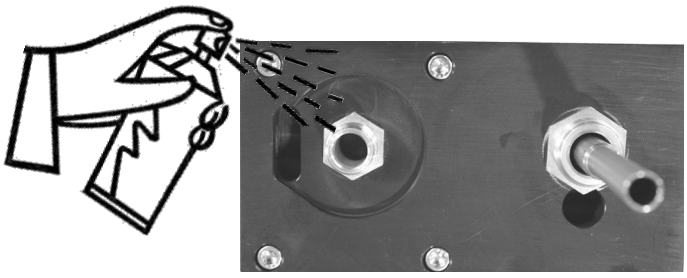
2003-2007 WITH 6.0L POWERSTROKE





STEP 3:
MOUNT FUEL SYSTEM

F. Turn key to “on”. With pump operating (you may have to bump the starter), turn pump over, liberally spray WD-40 (or equivalent) into water separator nipple lubricating Gerotor.

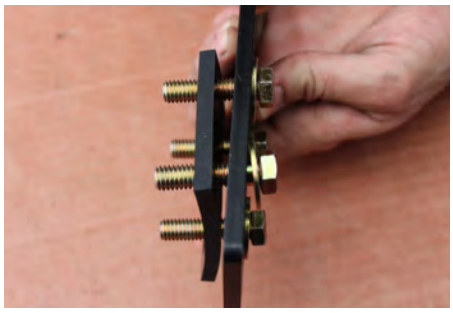


G. Position the PBR-2001 to the PFB-2002 pump assembly at the mounting location and check for fit.



STEP 3:
MOUNT FUEL SYSTEM

H. Assemble the FASS pump bracket PBR-2001 using the RS-2002 spacer between PFB-2002 and PBR-2001 bracket with 4-3/8 bolts, nuts, and washers. **Note: Torque bolts not flange nut.**





I. Once secure use 3-1 3/4 bolts and 3-WA-1001D spacers to mount the pump to the bracket.




J. Apply motor oil to gasket located on filters. Attach to system and hand tighten.



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STEP 3:

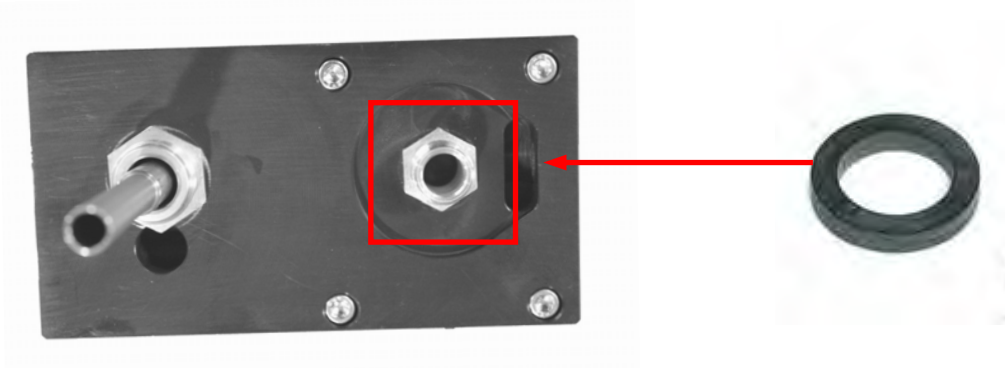
MOUNT FUEL SYSTEM

NOTE: If fuel pressure gauge is pulsating after FASS installation, use snubber valve (Cat Part # 7S-3795)

Extreme Water Separator - Install XWS-3002 on side of pump with draw tube in the middle of the filter nipple.



Particulate Filter -Install PF-3001 on filter nipple without the draw tube. Make sure to insert O-Ring provided on nipple.



Note: O-Ring must be put back on suction side of pump. Failure to do so can result in priming issues, cavitation, or pressure loses.

STEP 4:
INSTALL FUEL LINE

Caution: DO NOT use sealant on AN fittings

A. Route suction line from the suction tube assy. to port 'T' on the FASS system. Cut FL-1058 to needed length. Insert PL-1058 using oil. Con-nect to 10-302 in port 'T'. Torque to 18 ft./lbs.

NOTE: Hose clamps are not recommended for push lock fittings. They will hold up to 300psi! Use oil on fittings and inside fuel line when installing Push-Lok fittings



B. Route fuel line from the 'R' port of the suction tube assy. to the 'R' port on the FASS system with a gentle bend. Cut and insert PL-1005 using oil. Attach fitting to the 'R' port. Do not use any sealant. Torque to 18 ft./lbs.



C. Insert PL-1005 into remaining fuel line using oil. Attach fuel line to the 'E' port of the FASS system. Torque to 18 ft./lbs. Route this line to the engine side of the factory lift pump. Do not cut at this time.



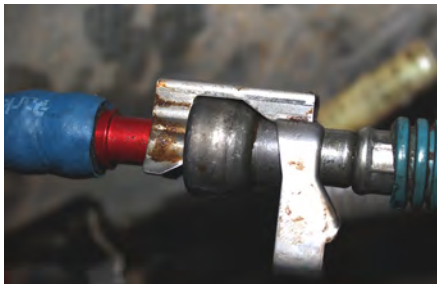
STEP 4:
INSTALL FUEL LINE
1999-2003 with 7.3L Powerstroke

D. Bypass factory fuel pump.



E. Using a quick disconnect tool, remove the outlet side of the factory fuel pump. **The factory return line on the 7.3L does not require any modification.**

F. Route the fuel line from the "E" port of the FASS to the factory lift pump's quick disconnect and cut to length. Insert the PLB-12516 into FASS fuel line using oil. Slide the PLB-12516 into the factory quick disconnect until you hear a click. Lock down factory retainer clip.



2003-2007 WITH 6.0L POWERSTROKE

D. Bypass factory fuel pump.
E. Drain fuel from factory pump/filter using a 6mm hex drive, turning it counterclockwise.



STEP 4:
INSTALL FUEL LINE

F. Using quick disconnect tools, remove the fuel lines from the front of the factory fuel pump. Remove the fuel lines attached to the rear of the factory fuel pump by pressing in on the tabs





NOTE: Secure all fuel lines with cable ties. Cable ties are an economical way to prevent the possibility of problems occurring!

G. Route the fuel line from the "E" port of the FASS to the factory lift pump's outlet quick disconnect and cut to length. Insert the PLB-1238 into FASS fuel line using oil. Slide the PLB-1238 into the facto-ry quick disconnect until you hear a click. Lock down factory retainer clip.



H. Measure between the two factory return fittings. Insert two PLB-12516 fittings into the provided FL-1002 fuel line using oil. Insert fuel line into factory quick disconnects until you hear a click. Lock down retainer clip. Secure fuel line.





STEP 5:

REVIEW INSTALLATION

1. Blow out any open lines/cover any open ports
2. Bolts and fasteners properly tightened?
3. Electrical harness and fuel lines secured and properly tightened? Reconnect the battery.
4. Has the system been primed?
    a. Turn key to the ignition position, turning on the FASS pump for 15 sec..
    b. Crank engine and allow to run for at least 1 minute.
5. Check for leaks.
6. Start the engine
7. Recheck all fluid and filter connections for leaks
8. This pump comes with a 1 Year Manufacturer's Warranty based on the date it has been manufactured. To receive your extended Lifetime Warranty

STEP 5:
REVIEW INSTALLATION

*****The factory suction line can be capped off or removed from the truck. The openings on the filter and tank will need to be capped off to keep debris from getting into lines or canister.*****

To assist with priming your FASS pump crack the FF-3003. Put power to the FASS pump to activate the pump. When the tone of the pump changes you can tighten up the fuel filter. If you need a video of the priming process go to www.FASSride.com.



Note: The Red Plastic Plugs located in the “H” ports can stay in place fuel will not flow through these ports. Coolant can be plumbed into these ports to heat the fuel in the winter months.

www.fassride.com
(866) 769.3747

LIMITATION OF LIFETIME WARRANTY

Disclaimer: To help insure you receive the proper system and customer support at the local level, FASS has a VIP and Authorized Dealer network representing FASS products. This is one reason you must purchase through a dealer to comply with our warranty policies. If you do not, there is no warranty! We recommend you go to www.FASSride.com, click "Find a Dealer", put in their ZIP code, select the type of dealer, and see if the company you purchased from is listed. If they are not, put their phone number in the field below the ZIP code field to see if they are listed. Below these two fields is a list of "Terminated/Unauthorized" dealers. You may want to review this list. If the company is not listed or is on the "Terminated/Unauthorized" list, we suggest you return the product immediately to that dealer and call FASS. We'll recom-mend you to the nearest dealer.

Diesel Performance Products, Inc. (hereafter "SELLER") gives Limited Warranty as to description, quality, merchantabil-ity, fitness for any product's purpose, productiveness, or any other matter of SELLER'S product sold herewith. The SELL-ER shall be in no way responsible for the product's open use and service and the BUYER hereby waives all rights other than those expressly written herein. This Warranty shall not be extended or varied except by a written instrument signed by SELLER and BUYER.

When MANUFACTURER receives the "ORIGINAL" PRODUCT REGISTRATION form with a copy of the "BILL OF SALE/SALES RECEIPT" within 30 days of the sale, then the following applies! The Warranty will then and only then be validated to that of which typically accompanies your unit for your specific application from the date of sale or for recommended service life and limited solely to the original purchaser and/or vehicle and parts contained within the product's kit. This warranty does not cover normal wear on consumable items such as but not limited to filters, fuel line, wire harness & etc. The warranty does not cover seized gears due to lack of filtration. Warranty is voided if used with other than diesel fuel. Returned items will arrive prepaid to the place of purchase. Diesel Performance Products, Inc. will repair, without cost, any product found to be defective during the warranty period; parts only, or at its option, will replace such products in exchange for the product. Repair or replacements are warranted for the remainder of the original warranty peri-od. All Warranty claims are subject to approval by Diesel Performance Products, Inc.

A Return Material Authorization (RMA) number must be obtained before any product is to be returned to Diesel Performance Products, Inc. for warranty consideration, repair or product return. Requests for product returns must be offset by an equal value order. Return parts must be completed and in resalable condition. No returns after 30 days.

The following information is required to obtain a RMA number before returning product:

Your Name, Address, and Phone Number's
Model and Serial Number (Not Motor Number) Example: Model HD Series, Serial: 00125966 VIN Number of Vehicle
Date of Purchase
Nature of Problem

RMA and Product Serial Number must be on all paperwork and correspondence. Failure to obtain the required information or paperwork will result in $25.00/item penalty and delay or denial of any warranty claim.
Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any labor charged or travel time in-curred in diagnosis for defects, removal, or reinstallation of this product, or any other contingent expenses.
Under no circumstances shall the SELLER and/or MANUFACTURER be liable for any damage or expenses insured by reason of the use or sale of any such equipment. This warranty does not apply to products which Diesel Performance Prod-ucts, Inc. has determined to have been misused or abused, improperly maintained by the user, or where the malfunction or defect can be attributed to the use of non-genuine Diesel Performance Products, Inc. parts.

IN THE EVENT THAT THE BUYER DOES NOT AGREE WITH THIS AGREEMENT: THE BUYER MAY PROMPLY RETURN THIS PRODUCT, IN A NEW AND UNUSED CONDITION, WITH A DATED PROOF OF PURCHASE, TO THE PLACE OF PURCHASE WITHIN THIRTY (30) DAYS FROM DATE OF PURCHASE FOR A FULL REFUND LESS SHIPPING.

THE INSTALLATION OF THIS PRODUCT INDICATES THAT THE BUYER HAS READ AND UNDER-STANDS THIS AGREEMENT AND ACCEPTS ITS TERMS AND CONDITIONS.

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