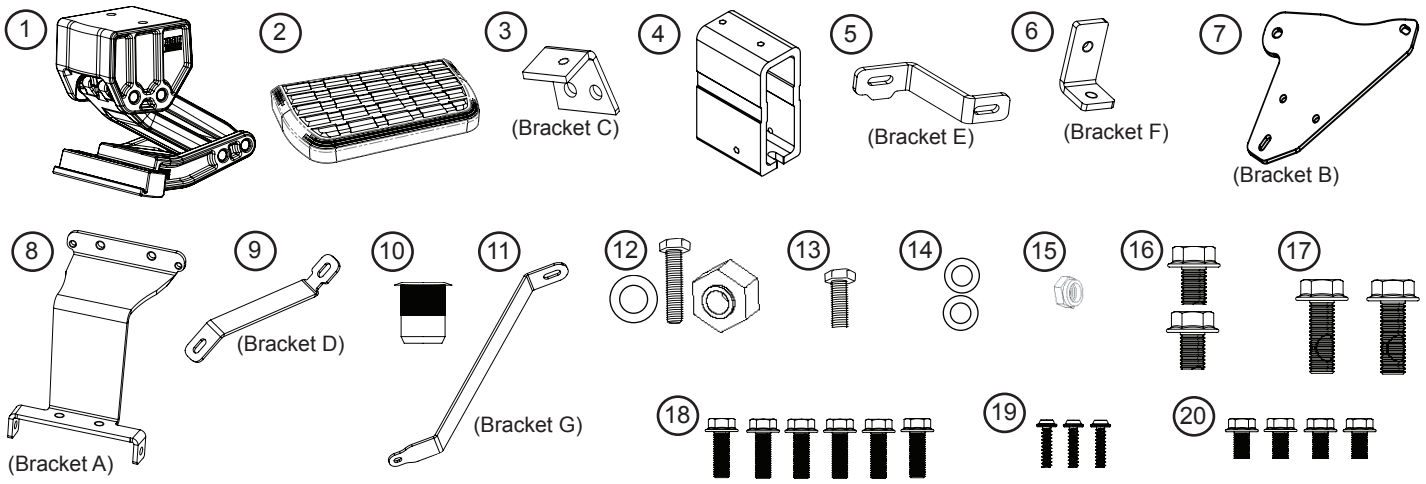
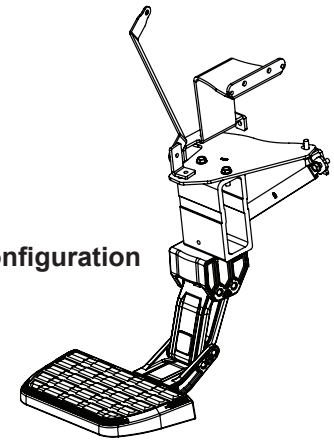
AMP RESEARCH BedStep2™

AMP PART 75409-01A

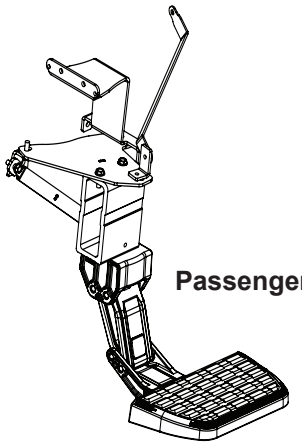
APPLICATION
Toyota Tundra Double Cab / Regular Cab
2007-2020



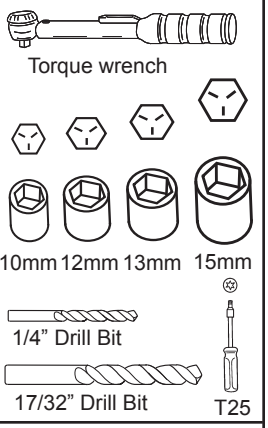
Drivers Side Configuration



Passenger Side Configuration

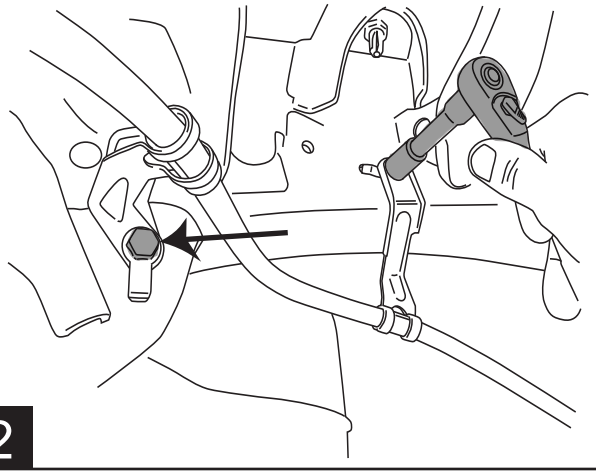


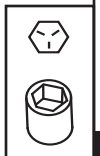
Tools Needed



1

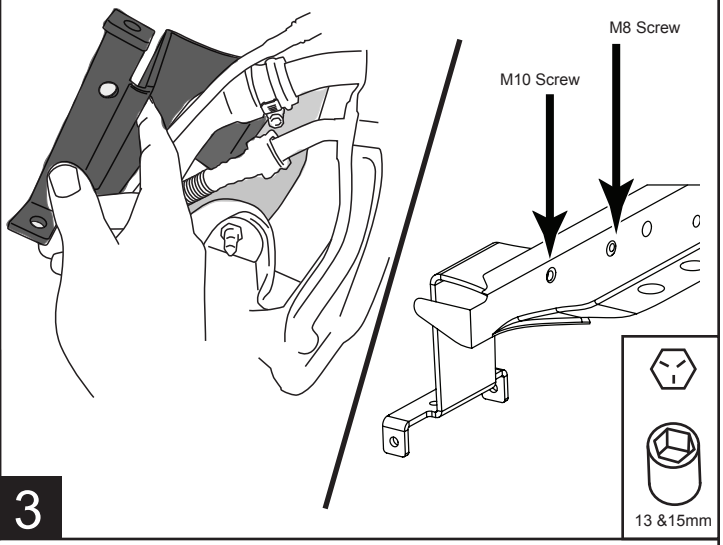
Using a 12mm socket or wrench loosen both brake cable brackets. **Note: Passenger side only has one bracket to remove.**





2

Bolt **Bracket A** up to bed support rib.

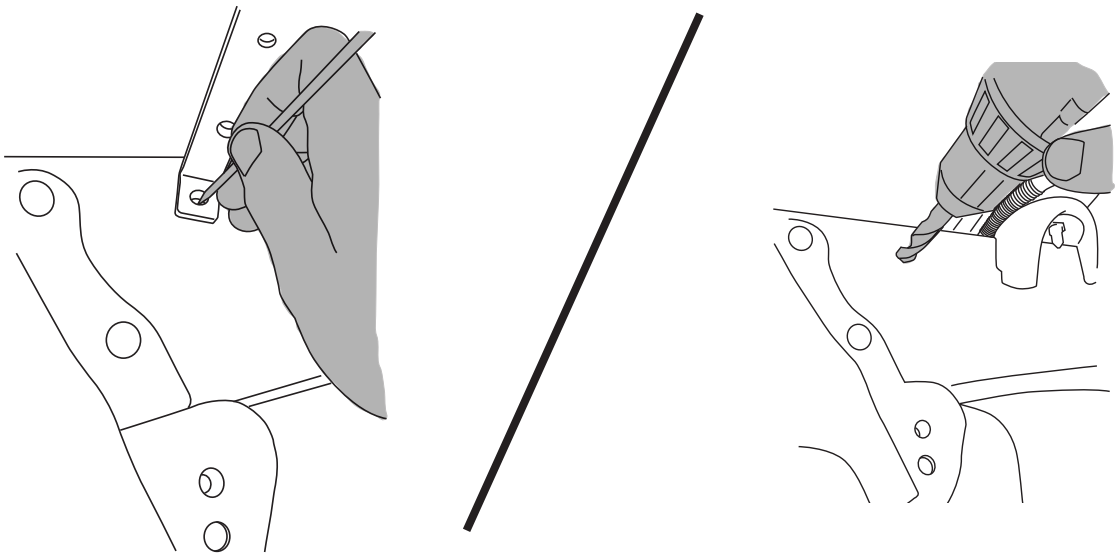


3

AMP RESEARCH TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 7:00 AM - 5:00 PM PST

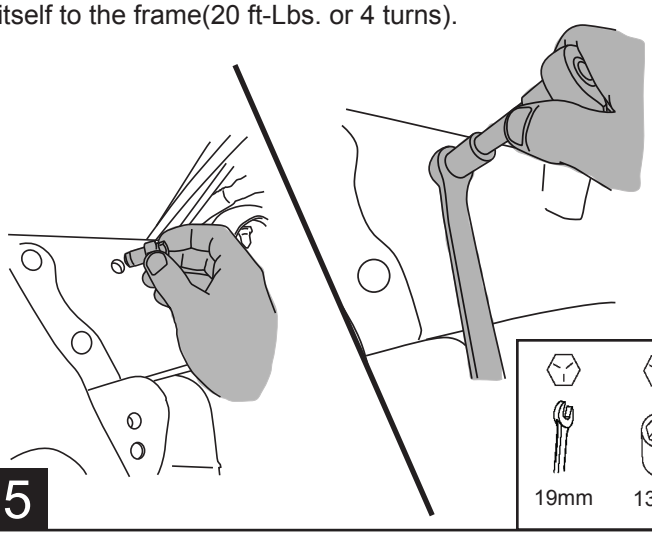
BedStep2™ is invented, designed, engineered and manufactured exclusively by AMP Research and may be covered by one of the following patents: 6,641,158; 6,830,257; 6,938,909; 7,055,839; 7,380,807; 7,398,985; 7,584,975. Made in USA © 2011 AMP Research. Three-year limited warranty. Professional installation is recommended.

Mark hole to be drilled in frame. Remove **Bracket A**. Center Punch hole, pre drill using an 1/8” drill. Drill to 17/32”.



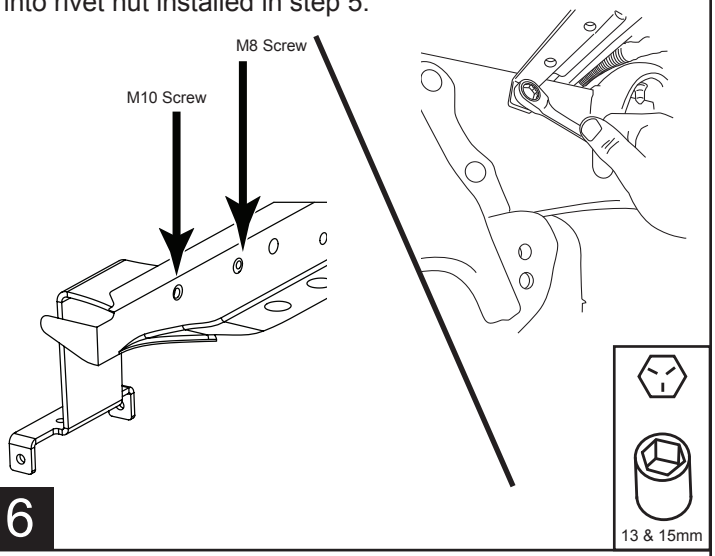
4

With Rivet Nut Tool held in place with 19mm wrench, tighten Hex Bolt until Rivet Nut deforms and secures itself to the frame(20 ft-Lbs. or 4 turns).



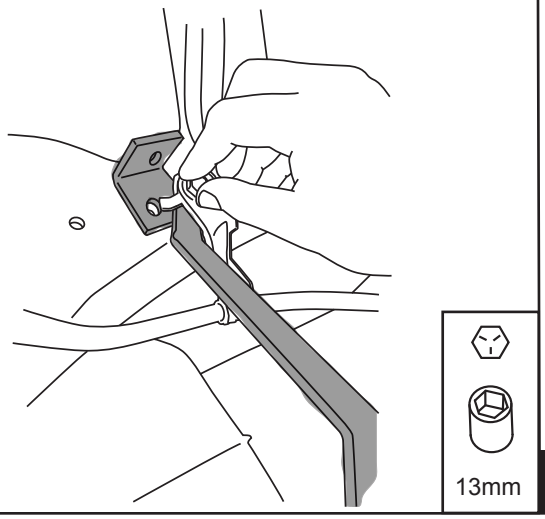
5

Reinstall Bracket A to bed support rib. Install provided bolt into rivet nut installed in step 5.



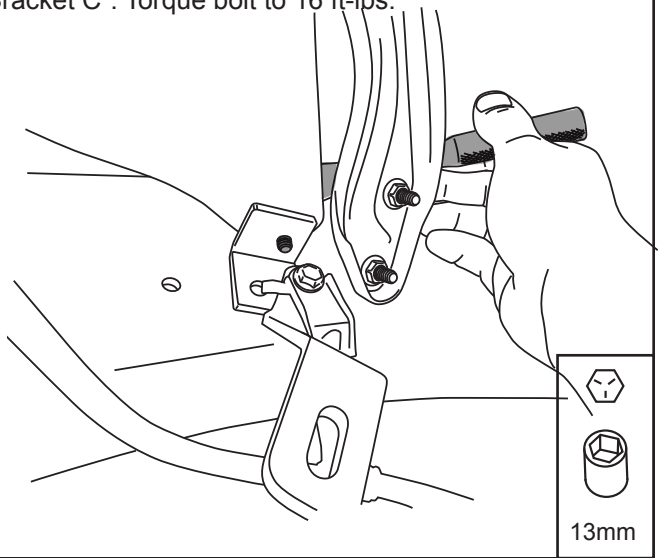
6

Using provided flange head bolt slide brake cable bracket onto bolt then **Bracket C** followed by **Bracket D**. Do not tighten bolt.



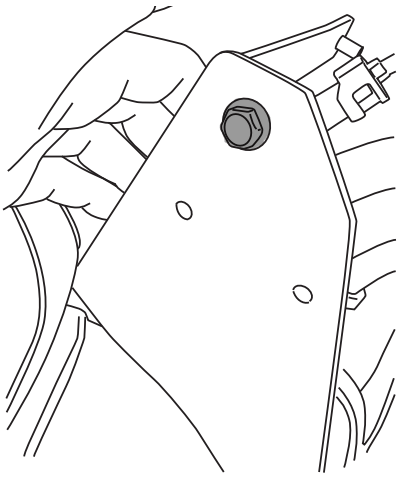
7

Using provided shorter flange head bolt tighten “Bracket B” to “Bracket C”. Torque bolt to 16 ft-lbs.



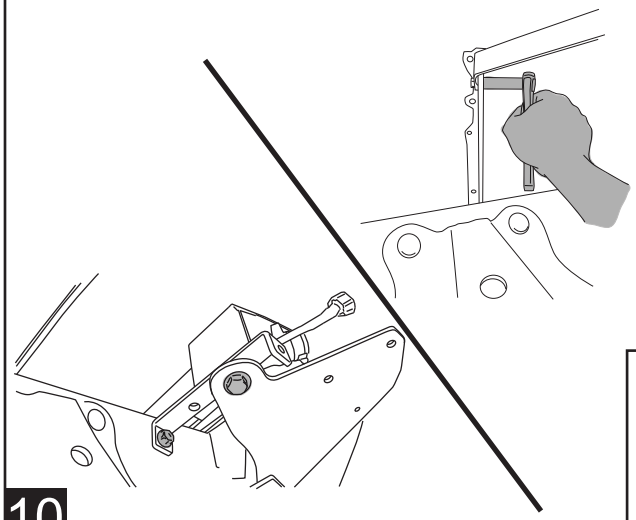
8

Use provided shorter flange head bolt and tighten **Bracket F** to **Bracket B**. Torque to 16 ft-lbs with 13mm socket. Using a 14mm socket or wrench torque body mount bolt from step 5.

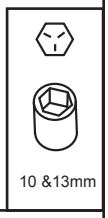


9

Install Bracket G onto Bracket F and use provided bolts, washer and nut to attach bracket to Front support rib.



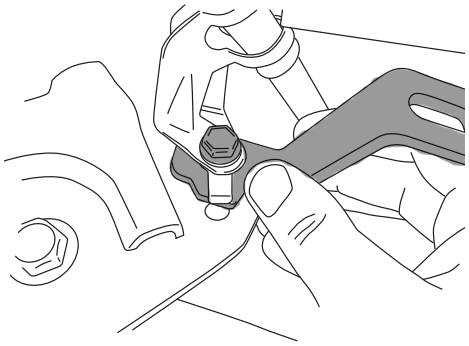
10



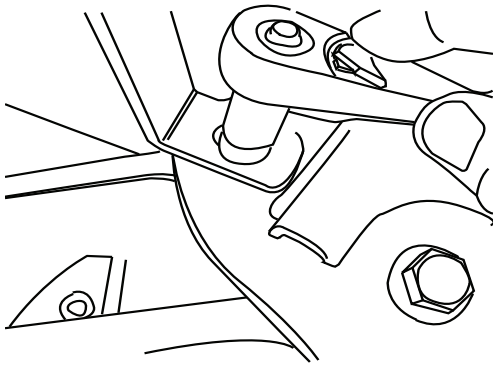
10 &13mm

Using “Bracket E” and provided flange head bolt re attach brake cable bracket. Do not tighten.

Driver Side

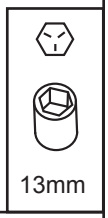


Passenger Side



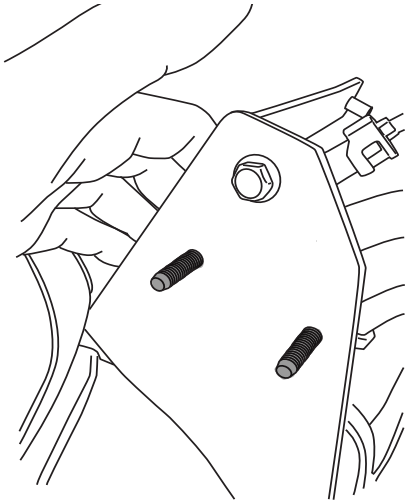
Note: Passenger side bracket will need supplied nut to tighten bracket into place. Use the upper hole. Do not tighten

11



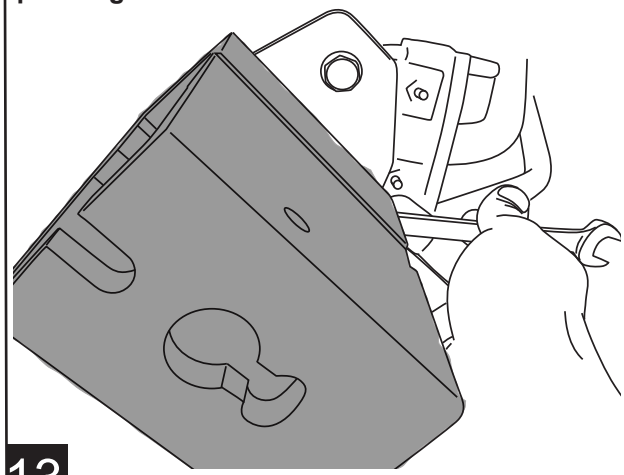
13mm

Set Flange bolts in through “Bracket B”

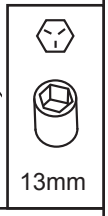


12

Set frame mount into position and tighten two bolts. Torque to 16 ft-lbs. **Note: See step 1 for orientation on passenger side.**

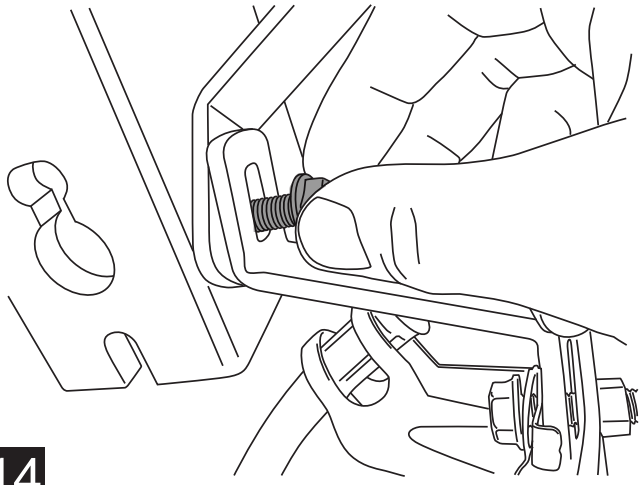


13



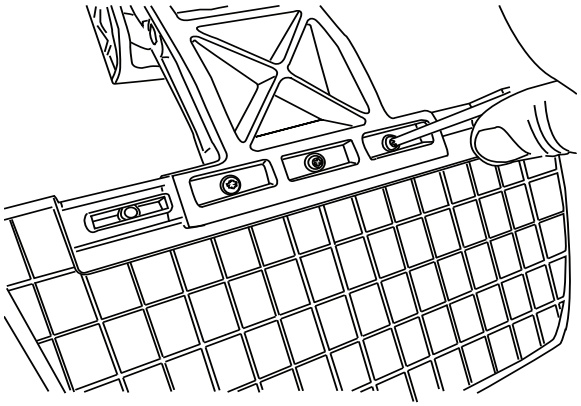
13mm

Set “Bracket E” and “Bracket D” together using provided flange head screw tighten bolts. Tighten bolts from Step 6 and 9. Torque to 16ft-lbs.



14

Set step pad into center position and tighten screws. Tighten to 5 ft-lbs.

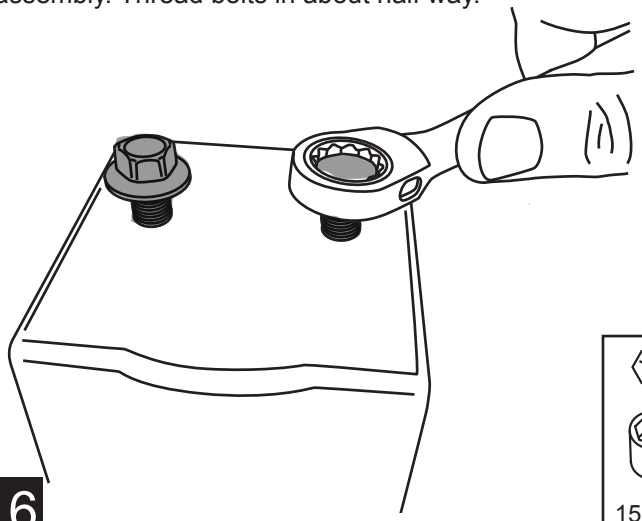




T25

15

Using 15mm socket or wrench install bolts into linkage assembly. Thread bolts in about half way.

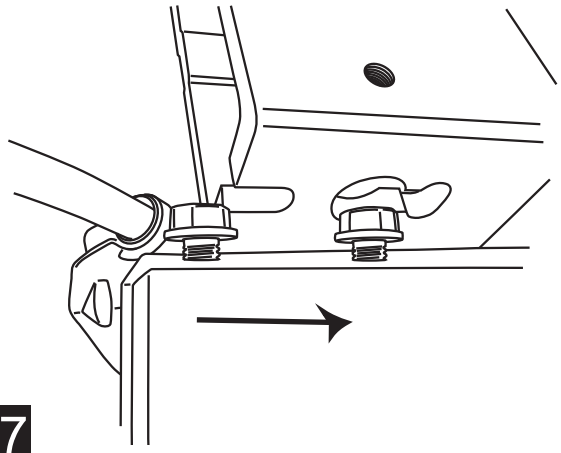




15mm

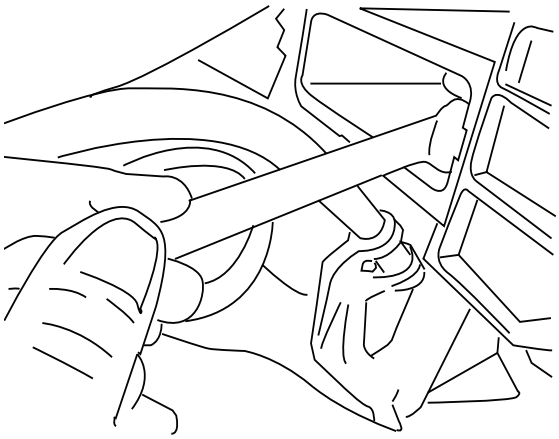
16

Slide linkage assembly into slot and hole and slide into position.



17

Once step pad is in adjusted position tighten bolts. Torque to 20 ft-lbs.



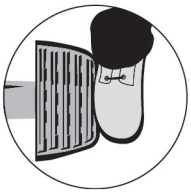


15mm

18

AMP RESEARCH BedStep2™

Congratulations on your purchase of the genuine AMP Research BedStep2™. Here's what you should know...

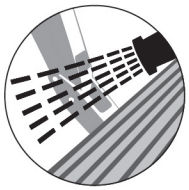


BEDSTEP2™ OPERATION

The AMP Research BedStep2™ is foot operated and deploys and retracts with a nudge of your foot.
To deploy, press down using your foot, on the outside edge of the step pad.
Maximum load capacityof the deployed step pad is 300 lbs.
Always use appropriate hand holds when stepping up to or down from your truck's cargo bed.



To retract, gently kick up on the underside of the step pad.



MAINTENANCE TIPS - The stepping surface and linkage should be periodically washed with mild soap and water using a soft brush or sponge to dislodge any mud, dirt or accumulated road grime.
In severe driving conditions, pressure washing the linkage is strongly recommended.
Do not apply silicone spray, waxes or protectants like Armor All® to the stepping surfaces.

CAUTION! BEDSTEP2™ SHOULD ALWAYS BE STOWED IN THE RETRACTED POSITION WHEN DRIVING.

AMP RESEARCH LIMITED WARRANTY

AMP RESEARCH warrants this product to be free from defects in material and workmanship for THREE (3) YEARS FROM DATE OF PURCHASE, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair replacement of the product itself, or the repair or replacement of any component part thereof, found by the factory to be defective within the time period specified. The decision to repair or replace is wholly within the discretion of the manufacturer.

This warranty specifically excludes labor. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL AMP RESEARCH CUSTOMER SERVICE 1-888-983-2204

WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.