

# **Performance Transmission Cooler Bar and Plate**

(124065000)

2017-2020+ GM 6.6L Duramax (L5P) w/  
Allison 1000/2000 Series Transmissions

## ***Installation Guide***



## **DISCLAIMER OF LIABILITY**

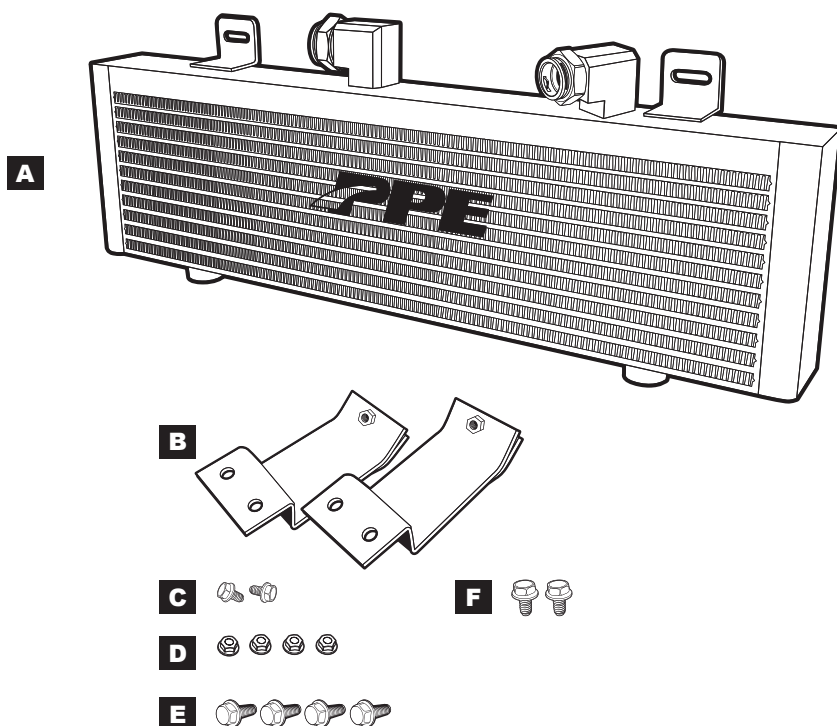
Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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Transmission Cooler  
with Fittings (1)
- B: Lower rear mounting brackets (2)
- C: Bracket bolts (2)
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- E: Cooler to bracket fasteners (4)
- F: Lower transmission cooler bolts (2)

## ***Disassembly***

*Vehicle off. Engine cool.*

*Step 1 Remove under hood radiator cover.*

*Step 2 Disconnect fog lights.*

*Step 3 Access bumper bolts and remove using a 24" long extension.*

*Step 4 Remove bumper.*

*Step 5 Remove clips from left and right trans cooler lines.  
TIP: To minimize spillage, put a towel/rag around the lines.  
Disconnect factory transmission cooler lines.*

*Step 6 Remove factory top bracket bolts. Save both factory top bracket bolts for reuse.*

*Step 7 Remove stock trans cooler and set aside.*

## **Installation**

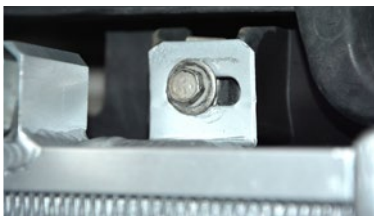
**Step 8** Remove PPE fittings. Coat fittings with anti-seize. Install and tighten both to 80 inch lbs.



**Step 9** Bolt both lower, rear Transmission Cooler brackets (B) to the vehicle bumper bracket with supplied hardware (C).



**Step 11** Position PPE Transmission Cooler between bumper brackets and install top, passenger and driver side upper bracket bolts reusing saved factory hardware. Leave loose for now.



**Step 10** Align and bolt both driver and passenger side lower Transmission Cooler tabs to lower, rear Transmission Cooler bracket (B) with supplied hardware (D, E). Tighten all hardware.



*Step 12 Attach plastic air deflector to driver and passenger side lower Transmission Cooler mounts with lower Transmission Cooler bolt hardware included (F).*



*Step 13 Snap-fit transmission cooler fluid lines into the Transmission Cooler fittings. Check to ensure a tight fit.*



*Step 14 Slide and snap black plastic retainer clips into position on both fittings.*



*Step 15 Recheck fittings and tighten all hardware.*

*Step 16 Start engine. Check fluid level. Fill as needed.  
Check for leaks.  
Install bumper, grill and cover.*

*Installation complete*





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