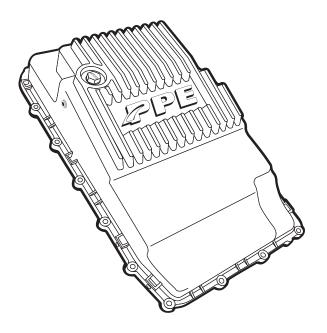


PPEpower.com



Heavy-Duty Cast Aluminum Deep Transmission Pan

2017(+) Ford F150 with 10R80 Transmission

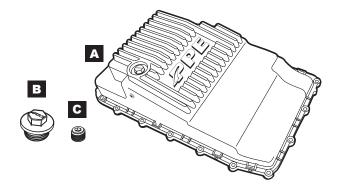
(328053100, 328053110, 328053120)

Installation Guide



CONTENTS

- A Heavy-Duty Cast Aluminum Deep Trans Pan
- **B** Stainless Steel Neodymium Magnetic Drain Plug (installed)
- **C** 1/8 inch NPT plug (installed)



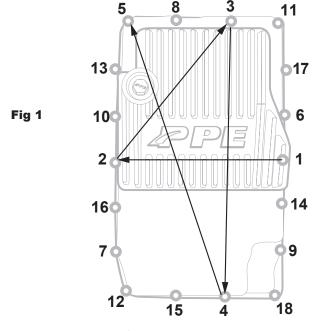


INSTALLATION

- Step 1. Vehicle off. Engine cool. Completely drain fluid. Overnight, if possible.
- Step 2. Remove stock pan bolts, pan and gasket. Retain stock bolts and gasket.
- Step 3. Inspect factory hardware and gasket. Replace if damaged.
- Step 4. Clean gasket and housing mating surface.
- Step 5. Fit cleaned factory gasket to PPE Pan. Install and secure PPE Pan to housing with factory hardware. Finger-tight for now.
- Step 6. Tighten in a crossing pattern (Fig.1). Torque to 18-22 ft lbs.

 (Check tightness of installed drain plug and NPT plug)
- Step 7. Fill with recommended fluid. Start engine. Check for leaks. Check fill level.

Installation complete.



DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

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