

**\*\*\*\*\*Read BEFORE installation. Failure to follow instructions will result in void of warranty.\*\*\*\*\***

Before installation pour in 15 quarts of Motorcraft LV ATF (leave red plugs in the line fittings while doing this) while spinning the torque converter clockwise until it gets hard to turn.

Install transmission.

Install ground cable with marked yellow "X" side to rear starter bolt (NOT BELL BOLT) that bolts in from the backside of the starter. Run cable up to passenger side battery and attach to the negative side battery post.

### **Before starting:**

Pour in 3 more quarts of Motorcraft LV ATF

\*\*\*For 6.0L

Return truck to stock programming.

Crank and top off fluid

At this point reinstall whatever tuning you desire and test drive

\*\*\*For 6.4L

Return truck to stock then redownload the lowest horsepower tune

Crank and top off fluids

Relearning can take up to 600 miles to complete, so drive normal for the first 600 miles before towing or acting stupid.